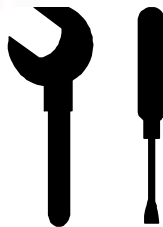
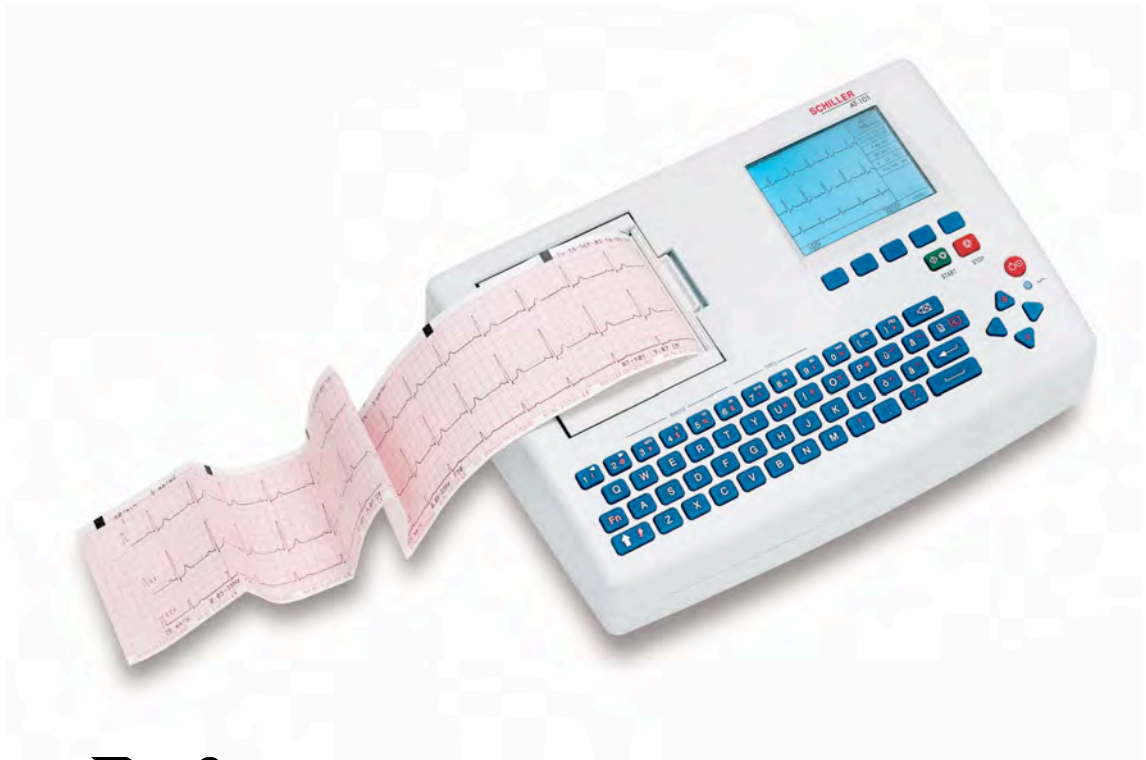


AT-101

AT-101 12-Channel ECG Device



Service Handbook



SCHILLER

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The Art of Diagnostics



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Sales information can also be obtained from:

sales@schiller.ch

Address Headquarters

SCHILLER AG
Altgasse 68
CH-6341 Baar, Switzerland
Web: www.schiller.ch

Phone: +41 (0) 41 766 42 42

Fax: +41 (0) 41 761 08 80,

E-mail: sales@schiller.ch



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1 Safety notes

This Service Handbook is for qualified service personnel only, trained by Schiller AG. Refer to the operating instruction manual 2.510526 for operation the device.

1.1 Responsibility of the user



- ▲ Specify the competencies of the personnel for operation and repair.
- ▲ Ensure that service personnel have read and understood these service instructions. In particular this section "safety notes" must be read and understood.
- ▲ Have damaged or missing components replaced immediately.
- ▲ The service personnel is responsible for compliance with all applicable accident prevention regulations and safety regulations.

1.2 Intended use



- ▲ The AT-101 is a 12-channel, ECG device used for the recording, analysis and evaluation of ECG Recordings. Recordings made with the AT-101 can be used as a diagnostic aid for heart function and heart conditions. The AT-101 is designed for indoor use and can be used for all patients of both sexes, all races, and all ages.
- ▲ Only operate the device in accordance with the specified technical data.
- ▲ Do **not** use or repair this unit in areas where there is any danger of explosion or in the presence of flammable gases such as anaesthetic agents.

1.3 Organisational measures



- ▲ Before servicing the unit, ensure that an introduction regarding the unit functions and the safety precautions has been provided by Schiller AG
- ▲ Keep these service instructions in an accessible place for reference when required. Make sure that they are always complete and legible.
- ▲ Observe the operating instructions and service instructions.
- ▲ These service instructions do not override any statutory or local regulations, or procedures for the prevention of accidents and environmental protection.

1.4 Safety-conscious operation



- ▲ Do not place any liquids on the unit. If liquid should be spilled over the device, immediately disconnect the device from the mains and wipe it. The device must be serviced before reusing.
- ▲ Danger of electric shock! Do not open the device without disconnecting the device from the mains.
- ▲ Before cleaning and to isolate the mains power supply, switch the unit off and disconnect it from the mains by removing the plug.
- ▲ Do not use high temperature sterilisation processes (such as autoclaving). Do not use E-beam or gamma radiation sterilisation.
- ▲ Do not use solvent or abrasive cleaners on either the unit or cable assemblies.
- ▲ Do not, under any circumstances, immerse the unit or cable assemblies in liquid.

1.5 Safety facilities



- ▲ Operating the device without the correctly rated fuse, or with defective cables, constitutes a danger to life. Therefore:
 - Do not operate the unit if the earth connection is suspect or if the mains lead is damaged or suspected of being damaged.
 - Damaged cable connections and connectors must be replaced immediately.
 - The electrical safety devices, such as fuses, must not be altered.
 - Ruptured fuses must only be replaced with the same type and rating as the original.

1.6 Operation with other devices



- ▲ Use only accessories and other parts recommended or supplied by SCHILLER AG. Use of other than recommended or supplied parts may result in injury, inaccurate information and/or damage to the unit.
- ▲ Ancillary equipment connected to the analogue and/or digital interfaces must be certified according to the respective IEC standards (e.g. IEC/EN 60950 for data processing equipment and IEC/EN 60601-1 for medical equipment). Furthermore all configurations shall comply with the valid version of the system standard IEC/EN 60601-1-1. Everybody who connects additional equipment to the signal input part or signal output part configures a medical system, and is therefore responsible that the system complies with the requirements of the valid version of the system standard IEC/EN 60601-1-1. If in doubt, consult the technical service department or your local representative.
 - EC/EN 60601-1-1 states that the patient must remain at least 1.5 meters clear of the unit. If this is not possible, a safety isolating transformer must be installed.

1.7 Safety Symbols and Pictograms

1.7.1 Used symbols in this document

The safety level is classified according ANSI Z535.4. The following overview shows the used safety symbols and pictograms used in this manual.



For a direct danger which could lead to severe personal injury or to death.



For a possibly dangerous situation, which could lead to heavy bodily injury or to death.



For a possibly dangerous situation which could lead to personal injury. This symbol is also used to indicate possible damage to property.



For general safety notes as listed in this chapter.



Used for electrical dangers, warnings and other notes in regarding operation with electricity.



Note For possibly dangerous situations, which could lead to damages to property or system failure. **Important** or helpful user information



Reference to other guidelines



Observe precautions for handling electrostatic sensitive devices



Used tool for the following procedure.

1.7.2 Used symbols on the device



Potential equalization

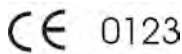


CF symbol. This unit is classified safe for internal and external use. However, It is only defibrillation protected when used with the original SCHILLER patient cable!



Inappropriate disposal can lead to environmental pollution.

Units/components and accessories no longer required can be returned to SCHILLER AG for disposal. Alternatively, the unit should be disposed of in a municipally approved recycling centre.



Notified body of the CE certification (TÜV P.S.)



Attention: Consult accompanying documents.

1.8 Terms of Warranty

The SCHILLER AT-101 is warranted against defects in material and manufacture for the duration of one year (as from date of purchase). Excluded from this guarantee is damage caused by an accident or as a result of improper handling. The warranty entitles free replacement of the defective part. Any liability for subsequent damage is excluded. The warranty is void if unauthorized or unqualified persons attempt to make repairs.

In case of a defect, send the apparatus to your dealer or directly to the manufacturer. The manufacturer can only be held responsible for the safety, reliability, and performance of the apparatus if:

- assembly operations, extensions, readjustments, modifications, or repairs are carried out by persons authorized by him, and
- the SCHILLER AT-101 and approved attached equipment is used in accordance with the manufacturers instructions.

2 Introduction

2.1 Features

The SCHILLER AT-101 is a 12-channel ECG unit designed to record, display, and analyse resting ECGs. The unit has been extensively researched to give an ergonomic, clear interface that's easy to use without compromising functionality. The AT-101 has the following features:

2.1.1 Standard Features

- Alphanumeric keypad and dedicated soft key interface for easy, user friendly operation.
- Integral thermal quality printer with various user defined print format options.
- Measurements and average cycles with automatic and manual printout of the recording.

2.1.2 Optional Features

- External printers
- ECG Interpretation
- Memory for up to 40 recordings
- Thrombolysis

2.1.3 Initiating Functions or Tasks

Most functions and tasks are initiated by the 5 softkeys (1) situated immediately below the LCD. The function of the softkeys varies according to the screen displayed and is displayed on the LCD immediately above the key itself.

During data acquisition, further dedicated function keys are provided to make an auto mode recording (START) and to stop a manual printout (STOP). The top line of the alphanumeric keypad, additionally enables direct settings of lead group, trace speed and sensitivity, filter on/off and other functions, for both the real-time display and (manual) printout.

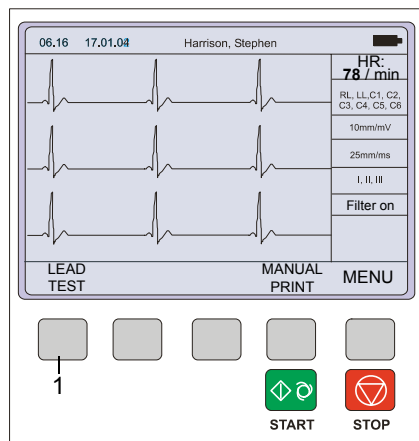


Fig. 2.1 Start-up screen

2.1.4 Main Components of the AT-101

- (1) LCD Display
- (2) Softkey control
- (3) Keypad and dedicated function keys
- (4) Printer



2.1.5 Back Panel

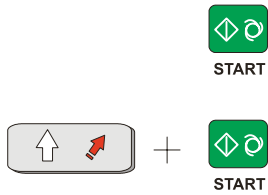
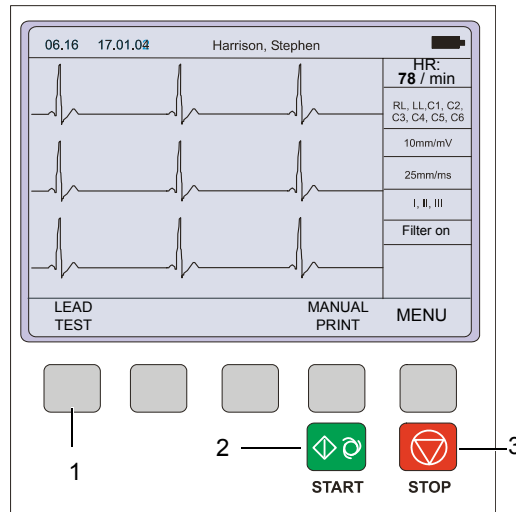


▲ All externally connected hardware must be approved by SCHILLER. Connection of any hardware not approved by SCHILLER is at the owner's risk. The unit guarantee may also be invalid. See also safety note paragraph 1.6.

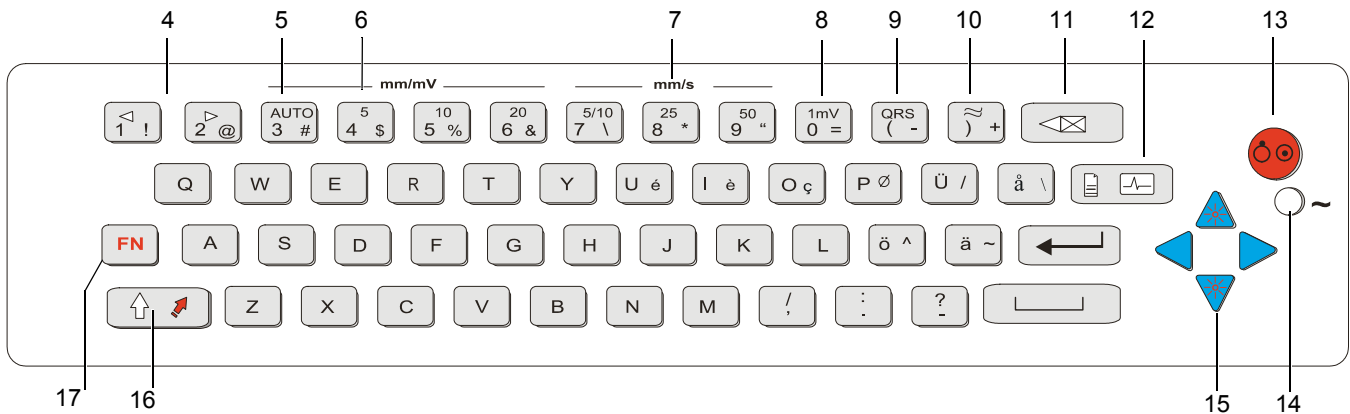
- (1) Patient cable connector
- (2) LPT connector for the connection of an external printer
- (3) RS-232 for connection of a modem or a PC for export of stored recordings
- (4) Mains connector (with fuse above)
- (5) Potential equalisation stud



2.2 Keypad



- (1) Softkeys - the function of these keys changes depending on the screen displayed. The function of these keys is shown on the screen above the keys. If nothing is written above a softkey, it has no function for the current screen.
- (2) Auto Mode recording (in Auto mode 1). Press the SHIFT followed by the START key (2) for auto mode 2.
- (3) STOP printout



- (4) The top figures on the number keys '1' and '2' (designated < and >), change the lead group displayed on the screen, forward and backward resp.
- (5) Auto sensitivity key - automatically sets the ECG printout sensitivity (in AUTO mode only) to the best setting for the signal strength (5mm/mV or 10mm/mV)
- (6) The top figures on the number keys designated 5, 10, and 20 set the sensitivity of the ECG both on the screen and on the (manual) printout. The sensitivity is 5, 10 or 20 mm / mV.
- (7) The top figures on the number keys designated 5/10, 25, and 50 set the speed of the ECG both on the screen and on the (manual) printout. The speed on the screen can only be set to 25 or 50 mm/s. The speed of the manual printout can be 5, 10, 25 or 50 mm/s. The 5 and 10 mm/s settings are both on the same key which toggles the two speeds.
- (8) Inserts a 1mV reference marker on the screen and printout. Re-centres the trace.
- (9) Toggles the QRS beeper ON/ OFF
- (10) Myogram filter ON / OFF. The cutoff frequency can be user defined in 'Setup'.
- (11) Delete last typed character.
- (12) Patient data key. Press this key to enter a new patient or modify the data for the current one.



The patient data screen, or the ECG screen is the first screen displayed on initial switch on. This is set for user preference in the SYSTEM SETTINGS/UNIT (see page 24).

- (13) ON / OFF Key
- (14) Mains Indicator - lit when mains connected.



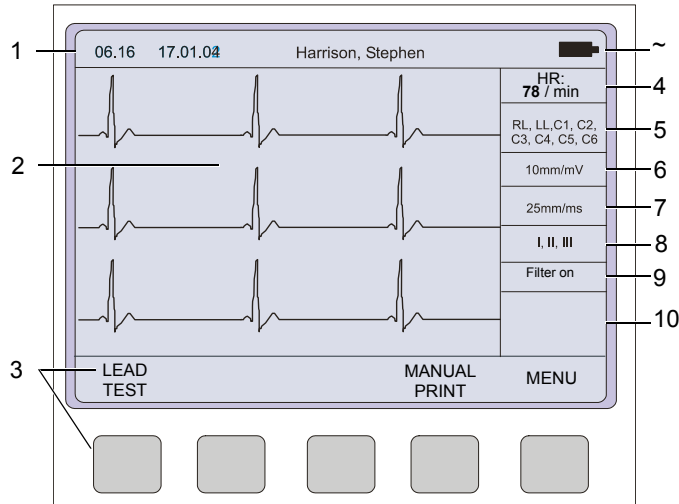
- (15) Press the function key (16) and the UP/DOWN arrows to adjust screen contrast. When entering patient data use the LEFT/RIGHT arrow keys to move the cursor in the data field. Use the UP/DOWN arrow keys to go up/down to the next data entry

- (16) Shift key to select capital letters.
- (17) Function Key. When pressed before another key, initiates the second function of that key.
For example, second letters on the keypad -, é, è, ç, Ø, >, @ etc., are entered by holding the function key before pressing the letter key.

2.3 LCD Screen

The display will vary according to the current task being carried out. In all screens however, the top and bottom lines always display the same information: the top line displays system information, and the bottom line always gives the softkey options.

The following is an example of a typical resting ECG screen.



Items 1, 2 and 3 are in the same position for all screens.

- (1) Top line - time, date, patient name, and current power source - mains (~), or battery (■). When battery capacity is limited the battery symbol flashes.
- (2) Data acquisition area or data entry area.
- (3) Softkey designation. Pressing the key below the text carries out the function indicated. The options available will change according to the screen displayed.

Items 4 to 10 are specific for ECG acquisition only:

- (4) Current Heart Rate (averaged over 4 beats and refreshed every 2 seconds). The HR is also given on a manual printout. Note that with an auto mode printout the HR is averaged over the full 10 seconds of the recording.
- (5) Electrode connections - when an electrode indication flashes (an audible alarm is also given), it indicates that the electrode resistance is too high. The electrode(s) must be reapplied.
- (6) Sensitivity 5, 10 or 20 mm/mV. Change the sensitivity with the keys 3 (auto), 4, 5 and 6. An 'A' in this box indicates that automatic sensitivity is selected (auto mode printout only).
- (7) Speed 25 or 50 mm/s. Change the speed with the keys 8 and 9.
- (8) Lead indication (leads currently displayed on the screen). Change the lead group with the < and > keys on the keypad.
- (9) ¹Myogram Filter indication - 'Filter ON' or 'Filter OFF'. The filter is applied with the filter key.
- (10) Area for system messages or instructions.

1.The frequency of the filter cutoff is defined on page 20 menu Filters.

3 Operation

3.1 Start-up and Initial Preparation



▲ Danger of electrical shock. Do not operate the unit if the earth connection is suspect or if the mains lead is damaged or suspected of being damaged.

3.1.1 Connecting AT-101

- (1) Potential equalisation
- (2) Mains connection (115 or 230 V)
- (3) RS-232 (see safety note paragraph 1.6)
- (4) Printer (see safety note paragraph 1.6)

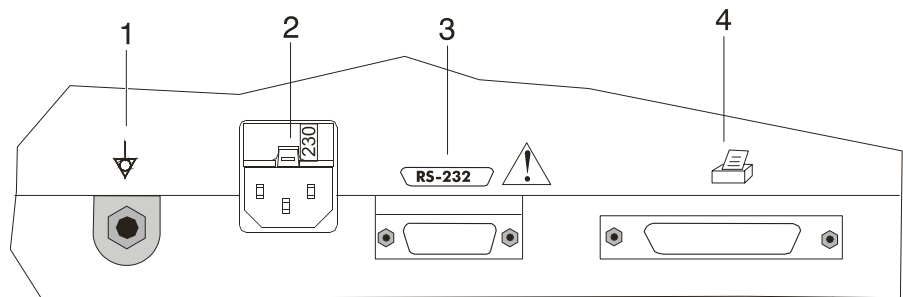
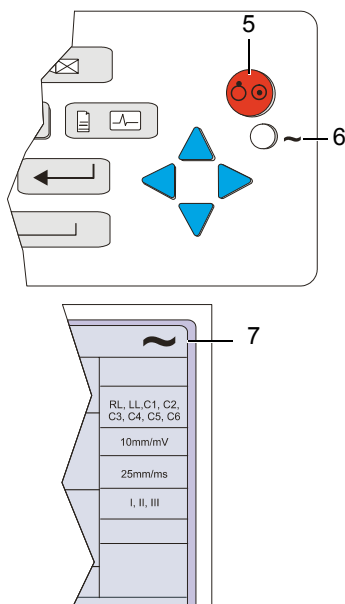


Fig. 3.1 AT-101 back panel



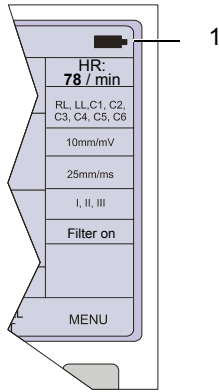
1. Check Voltage setting (2) 115 or 230 V. Refer to chapter 5.5 for the mains voltage.
2. Connect the power cable at the rear of the unit.
The mains indicator lamp (6) is always lit when the unit is connected to the mains supply. If the unit is switched on, the relevant symbol is displayed on the LCD (7) Leave the AT-101 connected to the mains for 7 hours to fully charge the battery.
3. Connect the potential equalisation cable and all other necessary cables at the rear of the AT-101.
4. Press the **on/off** button (5). The patient data or the ECG acquisition screen is displayed (see paragraph 4.2.)
5. Check the settings according to chapters 4.
6. Connect the patient cable on the right side panel.

3.1.2 Battery Operation



Important

The unit can either be operated from the mains supply or from the built-in rechargeable battery. The power source is indicated on the top line of the LCD. The internal battery provides power for up to 3 hours.



- When the unit is running on battery power a battery symbol (1) is displayed.
- When working from battery power, the unit is automatically switched off after 5 minutes (30 seconds if battery capacity is limited) if no key is pressed.
- for Battery recharging refer to chapter 5.4.
- The unit can remain connected to the mains supply without damage to either the battery or the unit.

3.1.3 Switching ON and OFF



→ The AT-101 is switched ON and OFF with the ON/OFF key.

3.1.4 Isolating the Mains Supply

To isolate the power supply, remove the mains plug from the wall socket. (see Fig. 3.1)

3.1.5 Potential Equalisation



The potential equalisation stud (see Fig. Fig. 3.1) at the rear of the unit can be used to equalise the ground potential of the AT-101 to that of all mains powered equipment in the vicinity. Use the hospital or building common ground



- ▲ To prevent the possibility of leakage current when an external printer is connected, always ensure that the mains lead, or the potential equalisation (next to the mains connector), is attached to the AT-101

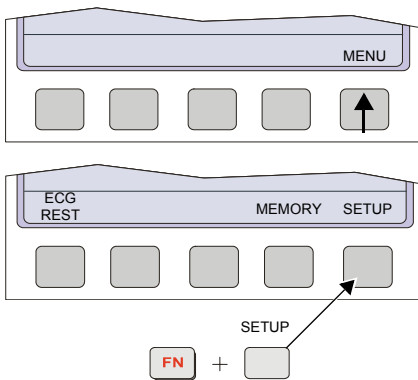
A yellow/green ground cable for connection to the potential equalisation stud is supplied as an option (Article number 2.310005).

3.1.6 LCD contrast adjustment



→ Press the function key FN and the UP/DOWN arrows to adjust screen contrast.

3.2 Entering the SETUP Menu



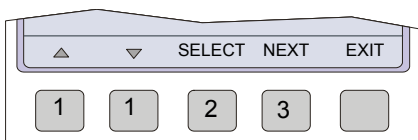
To enter the setup screen press the following keys.

1. Press the softkey MENU.
2. Press the function key FN and the softkey SETUP.
Note:
The Setup text above the key appears first if the FN key is pressed.

3.2.1 Navigating in the Setup Screens

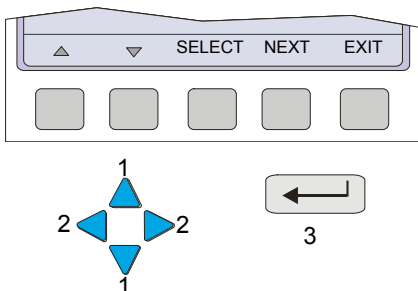
In setup screens where there are two choices, navigation to the next screen and selection of specific settings. This is as follows

Navigation with Softkeys



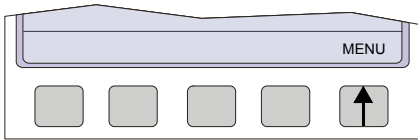
1. Select desired parameters with the Softkeys UP/DOWN (1).
2. Changes setting with the softkey SELECT (2) and UP/DOWN (1).
3. Confirm the setting with the softkey SELECT (2).
4. Go to the next screen with the softkey NEXT (3)

Navigation with Keypad buttons

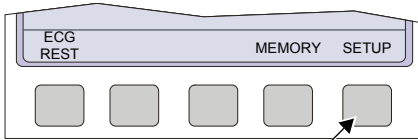


1. Select desired parameters with the arrows keys UP/DOWN (1).
2. Changes setting with the ENTER key (3) and the arrows keys UP/DOWN (1).
3. Confirm the setting with the ENTER key (3).
4. Go to the next/previous screen with the arrows keys LEFT/RIGHT (2).

3.3 ECG Settings



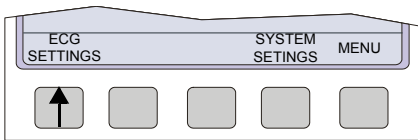
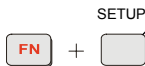
1. Press the softkey MENU.



2. Press the function key FN and the softkey SETUP.

Note:

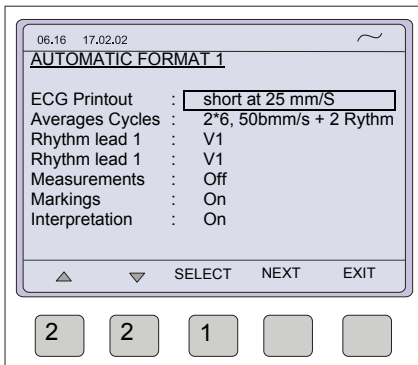
The Setup text above the key appears first if the FN key is pressed.



3. Press the softkey ECG SETTINGS.

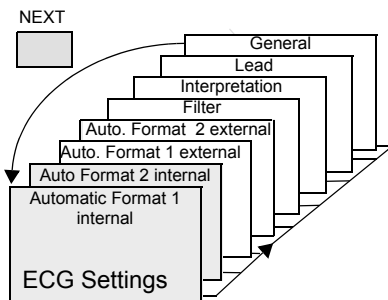
The following pages detail the programmable ECG parameters:

- Use the SELECT softkey (1) to select the different settings.
- Use the UP/DOWN softkeys (2) to highlight the various options.



→ Use the NEXT softkey to go to the next menus

- Automatic Format 1 and 2 internal
- Automatic Format 1 and 2 external
- Filter
- Interpretation
- Lead
- General

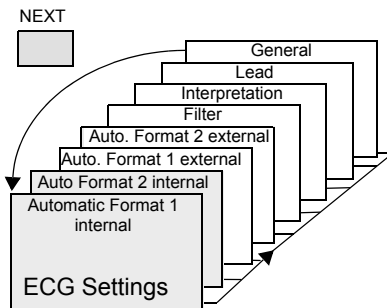


In units where the interpretation option is not installed, interpretation statements, cannot be displayed.

Art.-no.: 2.540037 Rev.: a

3.3.1 Automatic Format 1 and 2 Internal Printer

Two separate Auto formats can be defined for the internal printer.



Press the SELECT softkey to choose from the following options:

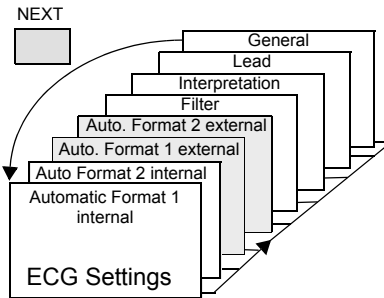
Parameter	Options	Description
ECG Printout	No Printout	No printout of the ECG given at the end of an auto mode recording (the recording can be stored in the memory and printed at a later time if required).
	Short at 25 mm/s	Leads are printed in short form (1 sheet/lead group) at 25 mm/s.
	Short at 50 mm/s	Leads are printed in short form (1 sheet/lead group) at 50 mm/s.
	Long at 25 mm/s	Leads are printed in long form (2 sheets/lead group) at 25 mm/s.
	Long at 50 mm/s	Leads are printed in long form (2 sheets/lead group) at 50 mm/s.
Average Cycles	No Printout	No printout of the ECG given at the end of an auto mode recording (the recording can be stored in the memory and printed at a later time if required).
	4*3, 25 mm/s	Leads are printed in a 4 * 3 format at 25mm/s
	4*3, 50 mm/s	Leads are printed in a 4 * 3 format at 50mm/s
	2*6, 50 mm/s + 1 Rhythm	Leads are averaged over the entire 10 second recording and printed in 2 groups of 6 at 50mm/s, with the one rhythm lead at the bottom of the page.
	1*12, 50mm/s + 2 Rhythm	Leads are printed in a 1 * 12 format at 25mm/s - with 2 rhythm leads printed.
Rhythm Lead 1	I, II, III, aVR, aVI, aVF, V1 to V6	Select any lead.
Rhythm Lead 2	I, II, III, aVR, aVI, aVF, V1 to V6	Select any lead.
Measurements	On/Off	Select on or off to print a detailed table of measurement results.
Markings	On/Off	Select on or off to print reference markings on the ECG average cycle print. A vertical marker shows the beginning and end of P wave and QRS, and the end of the T wave
Interpretation	On /Off	Select on or off to print interpretation statement



The sensitivity of the interpretation and the printing/not printing of abnormality statements can additionally be set for the interpretation. These are described in paragraph 3.3.4.

3.3.2 Automatic Format 1 and 2 External Printer

Two separate Auto formats can be defined for a external printer.



Press the SELECT softkey to choose from the following options:

Parameter	Options	Description
ECG Printout	No Printout	No printout of the ECG given at the end of an auto mode recording (the recording can be stored in the memory and printed at a later time if required).
	4*3 + 1 Rhythm	Leads are printed in a 4 * 3 format at 25mm/s, with the selected rhythm lead at the bottom of the page at 25mm/s.
	1*12 at 25 mm/s	Leads are printed in a 1 * 12 format at 25mm/s - no rhythm lead printed.
	8*5 s + 4*10 s	The first 8 leads printed for 5 seconds and the last 4 leads printed for 10 seconds.
	Short at 25 mm/s	Leads are printed in short form (1 sheet/lead group) at 25 mm/s.
	Short at 50 mm/s	Leads are printed in short form (1 sheet/lead group) at 50 mm/s.
	Long at 25 mm/s	Leads are printed in long form (2 sheets/lead group) at 25 mm/s.
	Long at 50 mm/s	Leads are printed in long form (2 sheets/lead group) at 50 mm/s.
Average Cycles	No Printout	No printout of average cycles
	4*3, 25mm/s + 2 Rhythm	Leads are averaged over the entire 10 second recording and printed in 4 groups of 3 leads at 25mm/s, with the two selected rhythm leads at the bottom of the page at 25mm/s.
	4*3, 50mm/s + 2 Rhythm	Leads are averaged over the entire 10 second recording and printed in 4 groups of 3 at 50mm/s, with the two selected rhythm leads at the bottom of the page at 25mm/s.
	2*6, 50mm/s + 2 Rhythm	Leads are averaged over the entire 10 second recording and printed in 2 groups of 6 at 50mm/s, with the two selected rhythm leads at the bottom of the page at 25mm/s.
Rhythm Lead 1	I, II, III, aVR, aVI, aVF, V1 to V6	Select any lead.
Rhythm Lead 2	I, II, III, aVR, aVI, aVF, V1 to V6	Select any lead.
Measurements	On/Off	Select on or off to print a detailed table of measurement results
Markings	On/Off	Select on or off to print reference markings on the ECG average cycle print. A vertical marker shows the beginning and end of P wave and QRS, and the end of the T wave
	On /Off	Select on or off to print interpretation statement

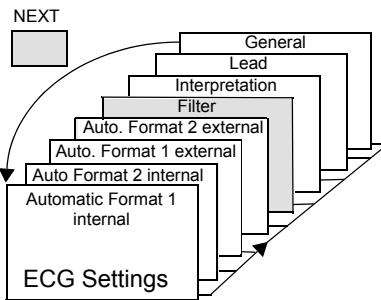
Art.-no.: 2.540037 Rev.: a




The sensitivity of the interpretation and the printing/not printing of abnormality statements can additionally be set for the interpretation. These are described in paragraph 3.3.4.

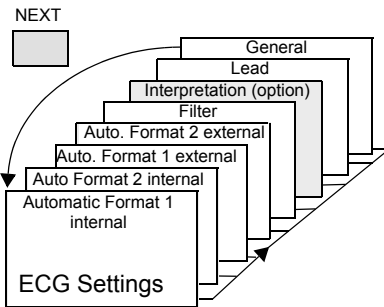
3.3.3 Filters

There are five different filters which can be set individually as follows.



Parameter	Options	Description
Baseline filter	0.05, 0.15 or 0.3 Hz	The set value is the lower limit of the frequency range and is normally set to 0.05 Hz. The settings 0.15 and 0.30 Hz should only be used when absolutely necessary, as the possibility exists that they could affect the original ECG signal, especially the ST segments.
Myogram filter 	25 or 35 Hz	<p>The Myogram filter suppresses disturbances caused by strong muscle tremor. The filter is applied by pressing the FILTER key (or programmed on as default when the unit is switched on). When the Myogram filter is on, 'FILTER ON' is displayed in the information box.</p> <p>The cutoff frequency is user defined at 25Hz or 35Hz. When 'off at power up' is selected, the Myogram filter is off when the unit is first switched on.</p> <p>Note An ECG recorded in auto mode is stored unfiltered. It is therefore possible to print the stored ECG either with or without passing the myogram filter. Filter ON is indicated on the LCD.</p>
Myogram filter	On at power up Off at power up	Filter status selectio at power up.
Mains filter	Off 50 Hz 60 Hz	The mains filter is an adaptive digital interference filter designed to suppress an interference without attenuating or distorting the ECG. Set the mains filter in accordance with the frequency of your local mains supply.
Baseline Stabiliser (SCHILLER SBS)	Off/On	The baseline stabiliser greatly reduces the baseline fluctuations without affecting the ECG signal. The purpose of the stabiliser is to keep the ECG signals on the baseline of the printout. This filter is only effective in auto mode printout. The Baseline Stabiliser is applied to a recording (on), or not applied to a recording (off).
Smoothing Filter (SCHILLER SSF)	Off/On	The smoothing filter (SSF: SCHILLER smoothing filter) is a low pass filter to suppress high frequency artefacts between the QRS complexes. When this filter is switched on, 'SSF' is shown on the bottom line of the automatic printout.

3.3.4 Interpretation (Only with version C)



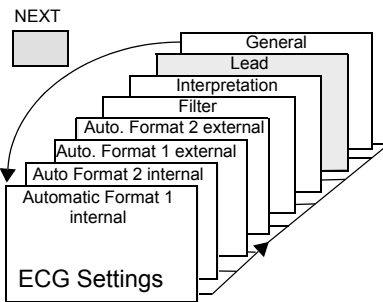
The interpretation settings enable the user to determine whether or not certain comments will be added to the interpretation statements on the ECG printout. Furthermore, the patient’s age can be assumed (<30 or >30). Low or high can also be set for interpretation sensitivity. Low sensitivity will suppress certain non-specific ECG diagnoses; this may be advisable when carrying out ECGs for screening.

Parameter	Options	Description
Sensitivity	High or low	Selecting sensitivity
Age Assumed to be	<= 30 yrs. > 30 yrs.	Greater than 30 years, or 30 years and under Note The ‘Patient age assumed to be..’ setting is only applicable when patient data has not been entered. When a patient’s date of birth has been entered, this setting is ignored.
Abnormal ECG	Print/Not Print	Normal / ‘Abnormal’ is printed or not printed
Unconfirmed Report	Print/Not Print	Unconfirmed Report’ is printed or not printed
Thrombolysis	On/Off	(Only with option Ct Software)

3.3.5 Leads

Defining Lead Sequence & Printout

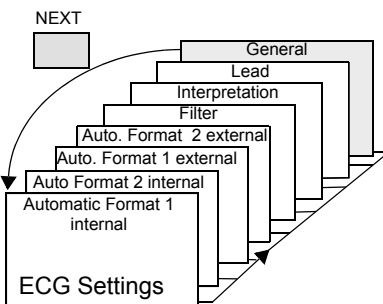
The required settings can be selected as follows:



Parameter	Options	Description
Lead Sequence	Standard or Cabrera	Select between Standard lead sequence or Cabrera.
Signals	Simultaneous	All ECG leads are printed in the same time segment (in automatic mode only)
	Sequential	Each group is a contiguous time segment of approximately 2.5 or 5 seconds (in automatic mode only).
Auto-Centering	On	All ECG traces are centred dynamically for optimal use of paper width.
	Off	Off ECG traces are set to a fixed baseline position and may possibly overlap
The lead group settings allow two extra leads to be displayed on the screen when set to 'On'. The following lead groups can be displayed:		
^a Rhythm Lead Group	On/Off	Lead group 5: II, avF, III Lead group 6: V2, V4, V5
^a Left Posterior (V4-V9)	On/Off	Lead group 5: V4, V5, V6 Lead group 6: V7, V8, V9
^a Right Precordials (V5r)	On/Off	Lead group 5: V1, V2, V3 Lead group 6: V3r, V4r, V5r
^a Right Precordials (V6r)	On/Off	Lead group 5: V1, V2, V3r Lead group 5: V4r, V5r, V6r
^a Nehb (D, A, J)	On/Off	Lead group 5: D, A, J, (only three leads)

a. The above leads can also be printed when displayed (only in manual mode). The lead groups are changed both on the screen and on the manual printout with the lead next/previous keys.

3.4 General (only with version m = Memory)



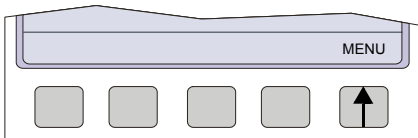
Parameter	Options	Description
Auto-Storage	Off/Manual/Automatic	When "Automatic", recordings are automatically saved when an ECG is completed. When manual is selected, the user is prompted to save an ECG recording when completed.

4 System Settings

4.1 Entering Setup System

The SYSTEM SETTINGS are entered by selecting MENU SETUP and SYSTEM SETTINGS from the initial screen:

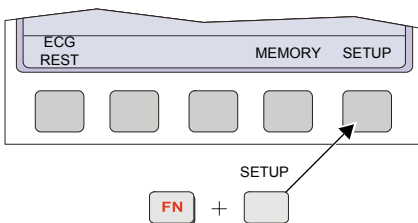
1. Press the softkey MENU



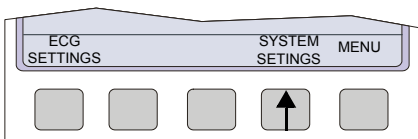
2. Press the function key FN and the softkey SETUP.

Note:

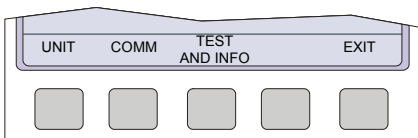
The Setup text above the key appears first if the FN key is pressed.



3. Press the softkey SYSTEM SETTINGS.

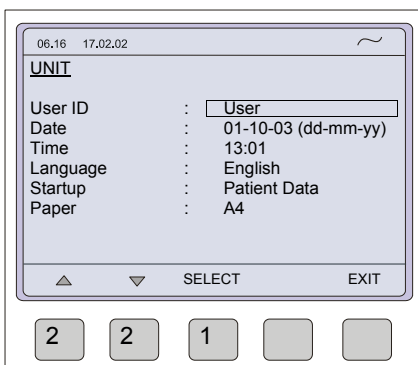


4. Press the softkey UNIT.



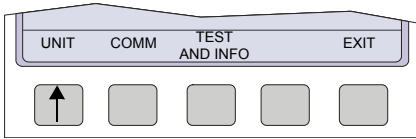
The following pages detail system settings for the AT-101:

- Use the SELECT softkey (1) to select the different settings
- Use the UP/DOWN softkeys (2) to highlight the various options.



4.2 Unit

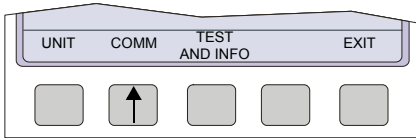
→ Press softkey UNIT



Parameter	Options	Description										
User Identification (User ID)	Enter user ID	The user identification is printed on all recordings. The user ID can be the department, doctor or hospital etc. Select User ID and a blinking cursor is present - enter up to 30 characters via the keypad. Note If the unit is reset to the default settings (see following), the user identification must be re-entered.										
Date	dd-mm-yy	Enter the date in the format day.month.year. When set, the ENTER key must be pressed to confirm.										
Time	hrhr/minmin	Enter the time using the standard 24 hr notation. When set, the ENTER key must be pressed to confirm.										
Language	Deutsch English (Default) Francais Svensk American Italiano Espagnol Portuges Dutch	Several languages are already programmed into the unit. Select the language for the screen display and for the printout. The language will also set the units used by the system. The difference between American and English is as follows: <table border="0"> <tr> <td>American</td> <td>Standard English</td> </tr> <tr> <td>measurements in inches</td> <td>measurements in centimetres</td> </tr> <tr> <td>temperature in Fahrenheit</td> <td>temperature in degrees centigrade.</td> </tr> <tr> <td>Mains filter setting - 60Hz</td> <td>mains filter setting - 50Hz</td> </tr> <tr> <td>date order mm-dd-yy</td> <td>date order dd-mm-yy</td> </tr> </table>	American	Standard English	measurements in inches	measurements in centimetres	temperature in Fahrenheit	temperature in degrees centigrade.	Mains filter setting - 60Hz	mains filter setting - 50Hz	date order mm-dd-yy	date order dd-mm-yy
American	Standard English											
measurements in inches	measurements in centimetres											
temperature in Fahrenheit	temperature in degrees centigrade.											
Mains filter setting - 60Hz	mains filter setting - 50Hz											
date order mm-dd-yy	date order dd-mm-yy											
Start-up Screen	Patient Data Resting ECG	Here you can specify the first screen to be displayed when the unit is switched on. Select between patient data screen (for entry of new patient) or data acquisition screen (ECG).										
Paper	A4 Letter	The external printer can print on A4 or letter size paper. Set according to the paper used.										

4.3 Communication

→ Press softkey COMM



Parameter	Options	Description
Baudrate	9600	Select a Baud rate according to the modem/computer used. Most computers can connect at 115200 Baud and the standard modem speed is 57600 Baud. If problems are experienced during transmission reduce the Baud rate.
	14400	
	19200	
	28800	
	38400	
	57600	
	115200	
Mode	Line	• line (computer connected directly to the RS-232 interface)
	Modem	• modem (for transmission over the phone network)
Phone No.	T, 0417608787	Enter the telephone number preceded by 'T' or 'P' (tone or pulse). A comma ';' gives a one second pause in dialling - this may be necessary for example, if an outside line is required.
	P, 0417608787	
Modem Init.		Enter the modem initialisation codes. Full details will be found in the user guide for your modem. However, the modem initialisation must contain at the minimum, the following commands with the prefix 'AT':
	ATB0L1V0Q0E0S0=0	<ul style="list-style-type: none"> • 'Q0'- modem sends response • 'V0'- numerical response codes • 'VE0'- no command echo The standard modem initialisation code is: ATB0L1V0Q0E0S0=0

If in doubt about any of these settings, please contact your phone company and/or modem supplier.

4.3.1 Setup Transmitting



- ▲ When non-medical devices are connected to the RS-232 interface ensure that both units are securely connected to the same earth potential.
- ▲ When operating the unit on battery and simultaneously using non-medical devices, the RS-232 interface must be fully isolated.
- ▲ An external device must only be connected using the original interface cable assembly.

The contents of the memory can be transmitted to the SEMA-200 data management program (or similar), using the RS-232 connected directly to the computer, or over the telephone system. Sending directly is termed LINE transmission; sending over the telephone system requires a modem and this form of sending is termed MODEM.

When Transmit is selected, the message 'TRANSMITTING' appears in the message box, during the transmission.

Line Transmission

To transmit recordings over line, proceed as follows:

1. Set Communication mode to LINE - see page 25
2. Connect the cable assembly (optional accessory, art. No. 2.310159) between the RS-232 connector on the AT-101 plus and the COM interface of the Computer.
3. Ensure that the SEMA communication program (SEMACOMM) is active on the computer (see SEMA handbook).
4. Press the TRANSMIT softkey.

Modem Transmission

To transmit recordings over the telephone network, proceed as follows:

1. Set Communication mode to MODEM - see page 25
2. Enter Phone number and modem initialisation codes - see page 25
3. Connect the modem cable assembly (supplied with modem) between the RS-232 connector on the AT-101 and the modem.
4. Ensure that the SEMA communication program (SEMACOMM) is active on the remote computer (see SEMA handbook).
5. Press the TRANSMIT softkey

The message TRANSMITTING appears while the unit is sending

If a transmission error occurs the message Tx ERROR is displayed.

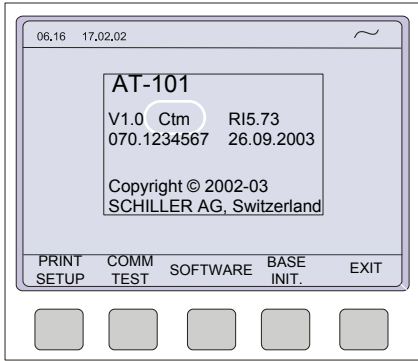
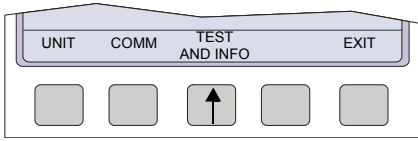
- Check all settings in the SEMACOMM program
 - baud rate
 - parity - none
 - stop bit - 2
 - time between blocks, records - 100ms
- Check that the transmission speed is the same in both the AT-101 and the SEMACOMM program.



The transmission settings are defined in Setup and are described in paragraph 4.3.

4.4 Test and Information

→ Press softkey TEST AND INFO to display following screen:



A code of the options installed is given after the software version. These are as follows:

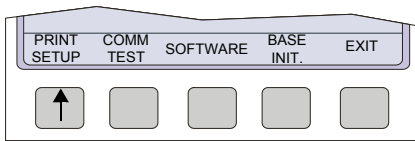
Basic configuration

- M = Measurement
- C = Measurement and Interpretation

Optional configuration

- m = Memory
- t = Thrombolysis

4.4.1 Print Setup



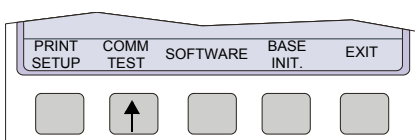
→ To obtain a printout press the PRINT SETUP softkey.

A printout of the defined settings will be produced and gives the following information, depending on the installed software:

Printout for Internal and external

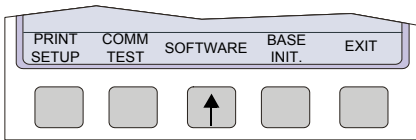
Print Setup Menu	Parameter	Settings
ECG Format (1 and 2)	Speed	Default speed setting
Internal & external	Auto printout	Long (ooo), Short (o) or Suppressed (-)
	MECG	Average cycles as defined in auto ECG recording setup (e.g. 4 * 3 (25 mm/s) + 2)
	Rhythm leads	Leads selected for R1, R2 resp.
	Measurements	Print - Enabled (+) or Suppressed (-)
	Marks	Print - Enabled (+) or Suppressed (-)
	Interpretation	Print - Enabled (+) or Suppressed (-)
Leads	Sequence	Standard (S) or Cabrera (C)
	Signals	Printout of signals - Sequential or Simultaneous
	Auto Centering	Enabled (+) or Suppressed (-)
	Lead Group	Rhythm, V9, V4r, V6r, DAJ, ON (+) or OFF (-) for each lead group
Filter	Baseline Filter	0.05, 0.15 or 0.30 Hz
	Mains Filter	50, 60 Hz or OFF (-)
	Myogram Filter	25 or 35 Hz, ON (+) or OFF (-)
	SSB Filter	Smoothing Filter Enabled (+) or Suppressed (-)
	SSF Filter	Baseline Stabiliser Enabled (+) or Suppressed (-)
Interpretation (only with option Interpretation)	Sensitivity	Low (-) or high (+) sensitivity
	A30	Patient age is assumed to be < 30 (-) or >30 (+)
	U	'Unconfirmed report' is written (+) or suppressed (-)
	Abnormal	Normal / Abnormal printed Enabled (+) or Suppressed (-)
	Thrombolysis	ON (+) or OFF (-)
Comm	Baud rate	115200, 57600, 38400, 28800, 14400 or 9600. This is followed by parity setting (Y/N), bits and number of stop bits.
	Mode	Line or Modem

4.4.2 Communications Test



When this is selected, test options are given for the RS-232 communication port. Use this test if the RS-232 port is suspected of malfunction. A special test plug is used to carry out the UART test. See page 5.2.14 for details.

4.5 Software



When software is selected, two options are given for update Software (new software) and upgrade Software (activating options). See details in the following procedures

4.5.1 Preparing serial communication for software update



- Requirement to run Install.exe file: Win NT4, Win 98, Win 2000, Win XP.
- Connect the AT-101 to the mains
- Do not power off during update!



- RS-232 cable
- Download software Install_AT101xxx.exe

1. Connect the RS-232 cable to the connector (1) on the back of the device.
 2. Connect the DB 9 connector to your PC RS-232 Com port.
- Install the software on your pc with a double click to the Install_AT101.exe file.

1. Start the program AT101Swup
2. Press button config (1).
3. Select the com port (2) you have chosen to download the software.
4. Select baudrate = auto.

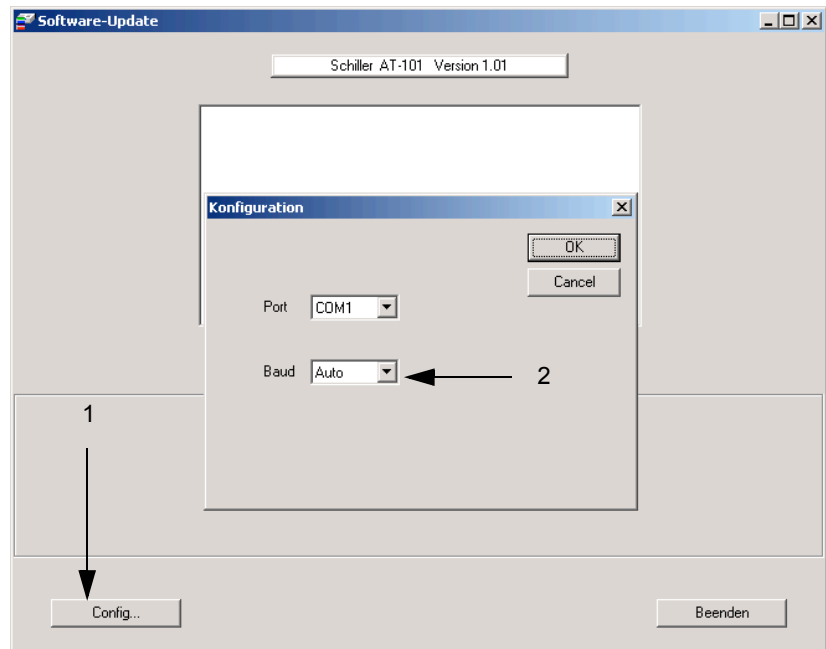
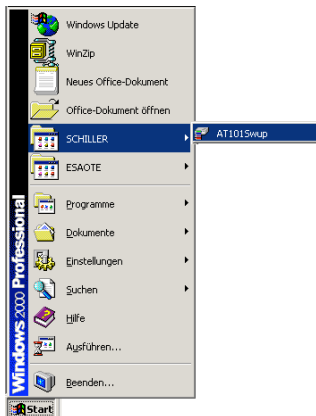
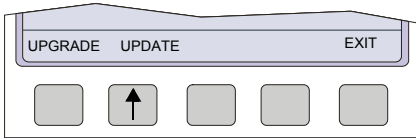


Fig. 4.1 Software update

4.5.2 Update software



- Make sure the device is powered by mains.



1. Switch on the device.
2. Select menu SETUP > SYSTEM SETTINGS > TEST AND INFO
3. Press button Program Update.

4. Press the button "Download" on the dialogue box of your PC.

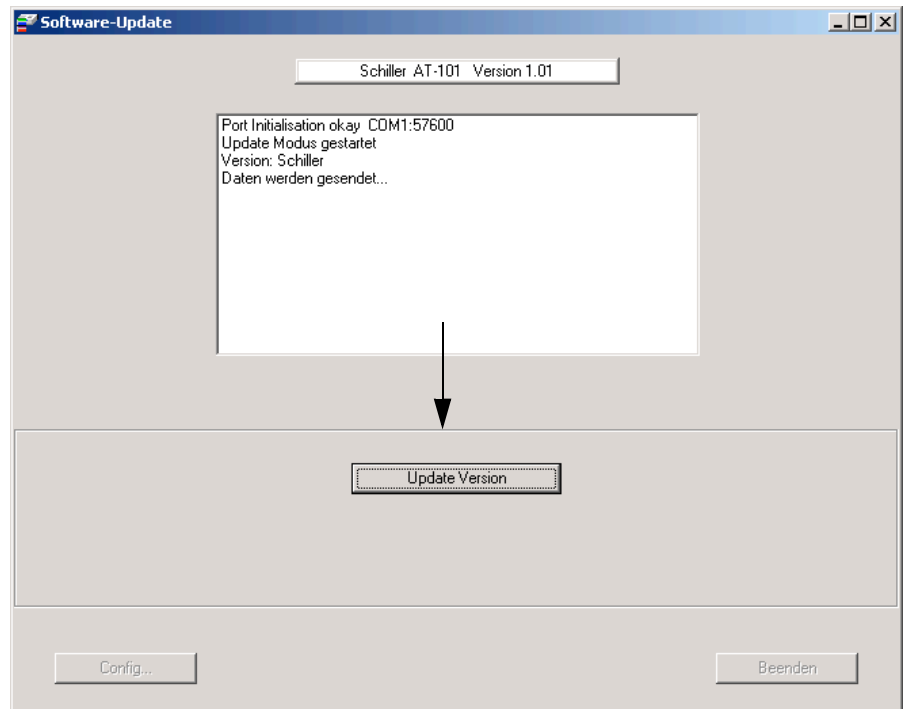
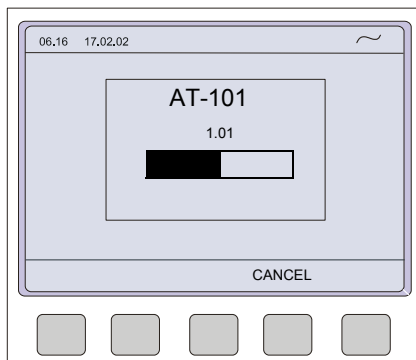


Fig. 4.2 Software dialogue box



5. The bargraph shows the progress of the download. After downloading, the device will restart automatically.
6. Check the Software version in the menu TEST and INFO.

4.5.3 Upgrade to a new option

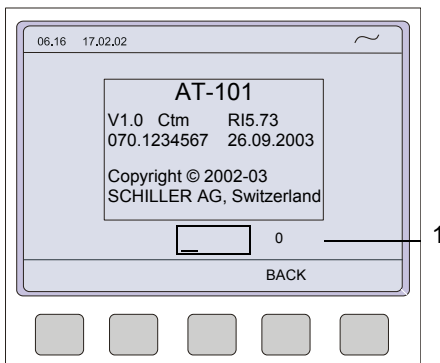
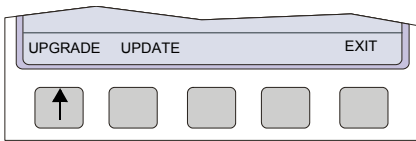
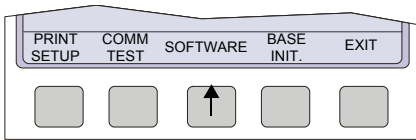


Use the upgrade function to activate any available software options (e.g. Measurement). To activate new options in the AT-101, a code must be entered. This code must be obtained from SCHILLER.

To install software option proceed as follows:

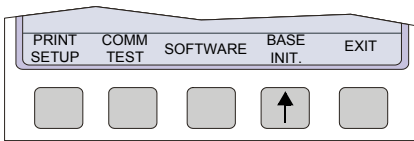
1. Enter the TEST and INFO screen
SETUP > SYSTEM SETTINGS > TEST AND INFO
2. Select SOFTWARE.
3. Select UPGRADE.
4. Enter the upgrade code 6 digits.
When the correct code is entered, acceptance of the code is indicated by a series of beeps. The option can be used immediately.

The number of unsuccessful trials will be displayed on the right side of the code box (1).



▲ More than 10 attempts to enter the incorrect code blocks the unit.

4.5.4 Default Settings



To reset the unit to the base default settings, press the BASE INIT softkey. As the unit resets to the default values a message is briefly displayed on the LCD. The base settings (Defaults) are given on the following page.

Unit Defaults Table

Settings	Standard	With Interpretation
Language	As set	As set
Auto Format 1 Internal	ECG: 25mm/s, short (o) Rhythm Leads V1	ECG: 25mm/s, short (o) Rhythm Leads V1, II MECG: 2*6 (50mm/s + 1) Measurements: Suppressed (-) Marks: Enabled (+) Interpretation: Enabled (+)
Auto Format 2 external	ECG: 25mm/s, Long (ooo) Rhythm Leads V1	ECG: 25mm/s, long (ooo) Rhythm Leads V1, II MECG: none Measurements: Suppressed (-) Marks: Enabled (+) Interpretation: Enabled (+)
Filter	Baseline 0.05Hz Mains Filter 50Hz (60Hz) Myogram off at power up Myogram 35Hz, OFF SBS OFF (-) SSF OFF (-)	Baseline 0.05Hz Mains Filter 50Hz (60H) Myogram off at power up Myogram 35Hz, OFF SBS OFF (-) SSF OFF (-)
Interpretation Settings		Sensitivity low (-) Age: <= 30 (-) Abnormal ECG Not Print Unconf. Report Print (+) Thrombolysis OFF (-)
Leads	Sequence Standard (S) Signals Sequential Autom. Centering ON (+) Rhythm On (+) V4-9 On (+) V5r Off (-) V6r Off (-) Nehb DAJ Off (-)	Sequence Standard (S) Signals Sequential Autom. Centering ON (+) Rhythm On (+) V4-9 On (+) V5r Off (-) V6r Off (-) Nehb DAJ Off (-)
General	Storage mode manual	Storage mode manual
Memory and Communication	Baud rate 57600 bps Trans. mode: line	Baud rate 57600 bps Trans. mode: line

Art.-no.: 2.540037 Rev.: a

5 Care & Maintenance

5.1 Service Interval



The device must be serviced in regular intervals. The test results must be documented and be compared with the values in the accompanying documents.

Maintenance work not described in this chapter, e.g. battery changes, may only be accomplished by a qualified technician authorised by SCHILLER AG.

The following table gives information about interval and competence of maintenance which can be required.

Interval	Service	Responsible
Every 6 months	<ul style="list-style-type: none"> Keyboard test LED test Visual inspection of the unit and cables 	→ User
Every 12 months	<ul style="list-style-type: none"> Every servicing of the six month interval Functional tests according to the Service Handbook. Electrical safety tests according to IEC 60601-1, Clause 18 and 19 	→ By SCHILLER AG authorised technician
Every 24 months	<ul style="list-style-type: none"> Every servicing of the 6- and 12 months interval. Every measuring test and calibrations according to the service handbook. 	→ By SCHILLER AG authorised technician

5.1.1 Safety notes



- ▲ Danger of electrical shock. When working on a open device connect device always on a isolation transformer.
- ▲ Follow the procedures for the prevention of accidents and environmental protection according your national guidelines.



Observe precautions for handling electrostatic sensitive devices when opening the device.

5.2 Functional test



Opening of the Device

Whenever a device is opened for repairs or calibration, a functional and Safety Test has to be carried out at the end of the operation.



Required Measurement Equipment

- Safety Tester IEC/EN 60601-1
- Digital Voltmeter 4 Digit 0...200mV ACeff ± 2%
- ECG Simulator (Suggested: Phantom 320 Müller Sebastiani)

For the measurement devices specified above, only the requirements necessary for this test are mentioned.

IMPORTANT!

The measurement devices listed above are subject to the instructions according to ISO 9000 in regards to Test Equipment Control.

5.2.1 Internal Sight Control



If the device was opened, the device has to be given a full sight control before it is screwed back together.

Once the sight control has been completed, the device can be closed.

Check following items:

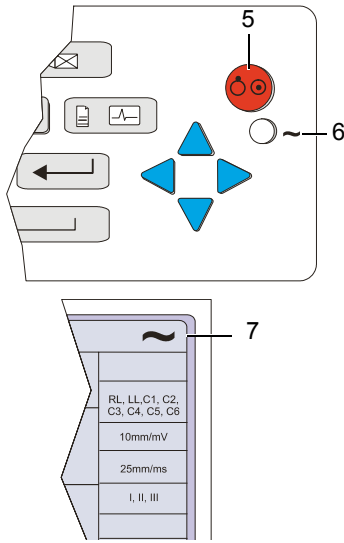
- All printed boards are securely screwed
- Plugs are properly in the socket and secured
- All protective cable (green/yellow) are properly laid out and securely connected to one the earth point (potential equalisation).
- All Cables connection between the individual printer boards are not crushed anywhere or lying on sharp parts (i.e. protective shields). If cables have to be lead passed a sharp part, it is important that they are protected by a special shield
- Isolation foils and shields are built in correctly and are certainly not left out or forgotten (see explosion drawings)
- Check that no loose parts are inside the device by tipping the device, or turning it upside down

5.2.2 External Sight Control

Check following items:

- Voltage selector is set correctly
- Fuses according table (see page [45](#))
- Safety labels are on the device and are readable
- Mechanical condition of the device allows a further safe operation (cracks in the shell, mains cable, etc.).
- there is no soiling which could hamper the safety of the device.

5.2.3 Mains indicator LED test



1. Connect the power cable at the rear of the unit.
 - The mains indicator lamp (6) is always lit when the unit is connected to the mains supply.
2. Switch the unit on.
 - The relevant symbol is displayed on the LCD (7).
3. Disconnect the power cable.
 - The mains indicator lamp (6) switches off and the symbol battery is displayed on the LCD (7).

5.2.4 Power Supply test

Measuring of unload- and operating current of the device.

1. Connect the multi meter at the power input to measure the current.
2. Check current as follows:
 - Unloaded current (device switched off) 35...70 mA
 - Operating current (device switched on) 45...85 mA

5.2.5 Keyboard test

Check following items:


- Check the keyboard for mechanical damage. If any can be seen, the keyboard is to be replaced.
- Check all function keys for their proper operation. An acoustic confirmation appears whenever a function key is pressed.
- Test the alphabetical keyboard as follows:
 - With C device, go to the menu "Edit Interpretation" and test all keys.
 - In all other devices, the test is carried out in the menu "Patient Data".

5.2.6 LCD Screen test

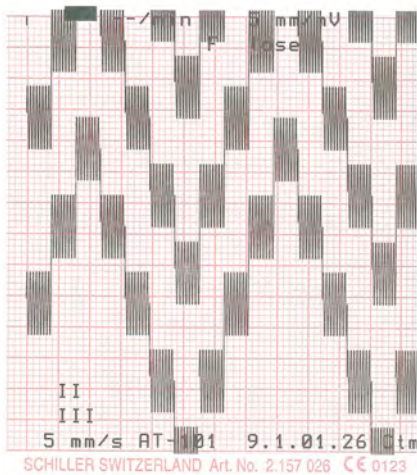


1. Press the function key FN and the UP/DOWN arrows to adjust screen contrast.
2. Check following:
 - The contrast has to be variable from very dark to very light.
 - Visually check the screen for spots, or black fields. If such appear, the LCD has to be replaced. The LCD has to be the same shade everywhere. If one side is darker, the background lighting should be checked.

5.2.7 Paper Feed

1. Start printer with "MAN PRINT". Press the  key twice.
STOP
2. The paper has to stop exactly at the perforation. If this is not the case, control the paper mark comparison.

5.2.8 Printer quality test

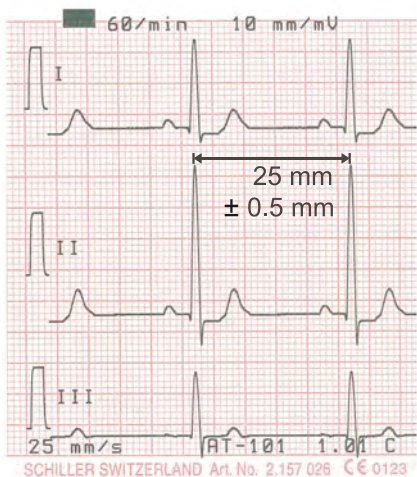


1. Go to the menu "LEAD TEST" and "MANUAL PRINT".
2. Select printer speed 5 mm/s key 7.
3. Press "FN" and "Manual PRINT". A printout with test curves is executed.
4. Check the blackness for regularity and good readability on the complete print width.

If individual points are missing, the problem is usually with the thermal print head. If the print quality is inadequate, control the electrical / mechanical setting of the print head according to the comparison in this handbook.

Fig. 5.1 Printer quality test

5.2.9 Printing Speed



1. Connect the simulator to the ECG device using the patient cable and select a HR of 60 / min. No arrhythmias.
2. Check that the HR shows exactly 60 on the LCD.
3. Set the printing speed to 5 mm/s and press the "MAN START" key. Printout a few pages.
4. Select printing speed 10/25 and 50 mm/s.
5. Check on the 25 mm/s printout if the space between 2 R peaks according to the paper grids. The space should be 25 mm and may not show a difference of more than ± 0.5 mm.

Fig. 5.2 Printer speed test

5.2.10 Parallelism test

This will test the mechanical adjustment of the print head to the paper grids.

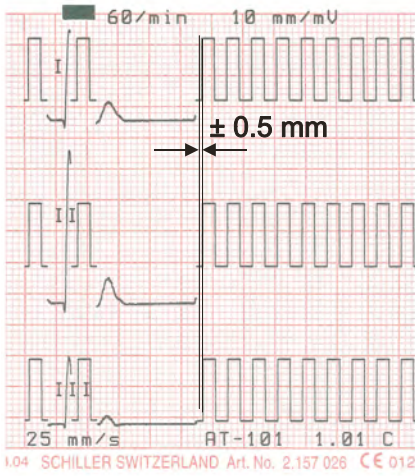


Fig. 5.3 Printer adjustment test

1. Start the manual printout.
2. Press the "1 mV" key.
3. Stop printout and check the parallelism of the print to the paper grid.
 - All calibration impulses should be lined up vertically and exactly below one another.
 - The maximum deviation may not be more than ± 0.5 square. If the values are outside this tolerance, the mechanical adjustment of the print head has to be corrected.

5.2.11 ECG amplifier

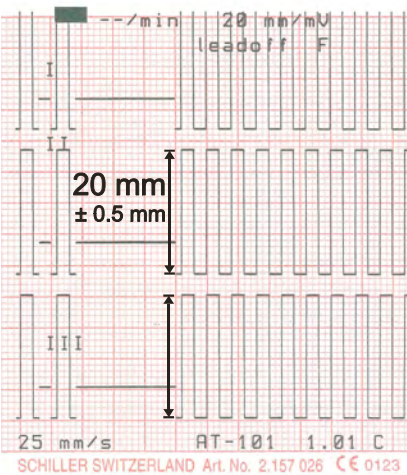
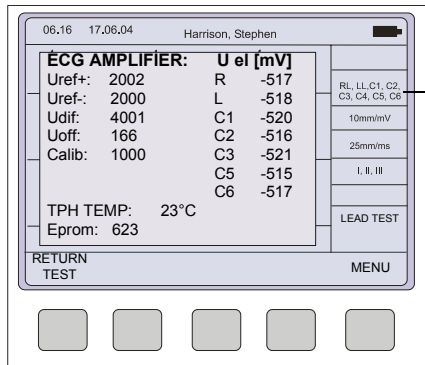



Fig. 5.4 ECG amplifier

1. Start the manual printout with 25 mm/s and 20 mm/mV.
 2. Press the "1 mV" key
 3. Check the amplitude height of the calibration impulse according to the paper grid. It should be 20 mm ± 0.5 square.
- If some values are outside the tolerance, the ECG amplifier has to be replaced.

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5.2.12 ECG lead and patient cable test



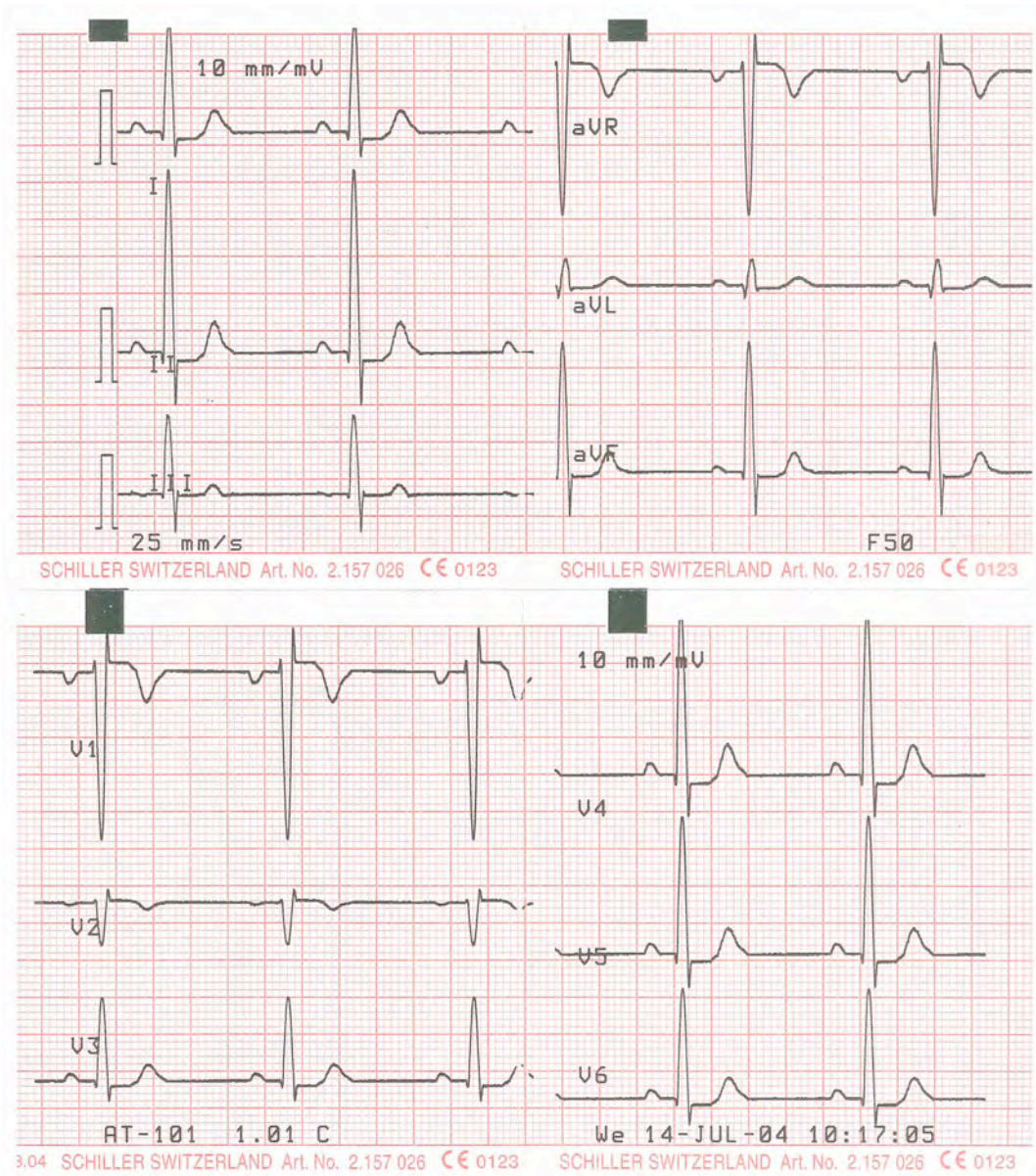
1. Press "FN" key and Lead test.
2. Disconnect ECG simulator.
3. Check following:
 - device beeps 4 time
 - all leads (1) are blinking
 - Uel for all leads is -350 to -550 mV
4. Connect ECG simulator and setup HR to 60 b/min, no arrhythmias.
5. Check following:
 - all leads stops blinking
 - Uel for all leads is -15 ...+15 mV
 - Udif = 3985 ...4015 mV
 - TPH = 18 ...30 °C
6. Press "RETURN TEST"
7. Press  key.
8. Check amplitude and polarity according following printouts.

ECG AMPLIFIER:	U el [mV]
Uref+: 2002	R 4
Uref-: 2000	L 1
Udif: 4001	C1 3
Uoff: 166	C2 1
Calib: 1000	C3 4
	C5 3
	C6 2
TPH TEMP: 23°C	
Eprom: 623	

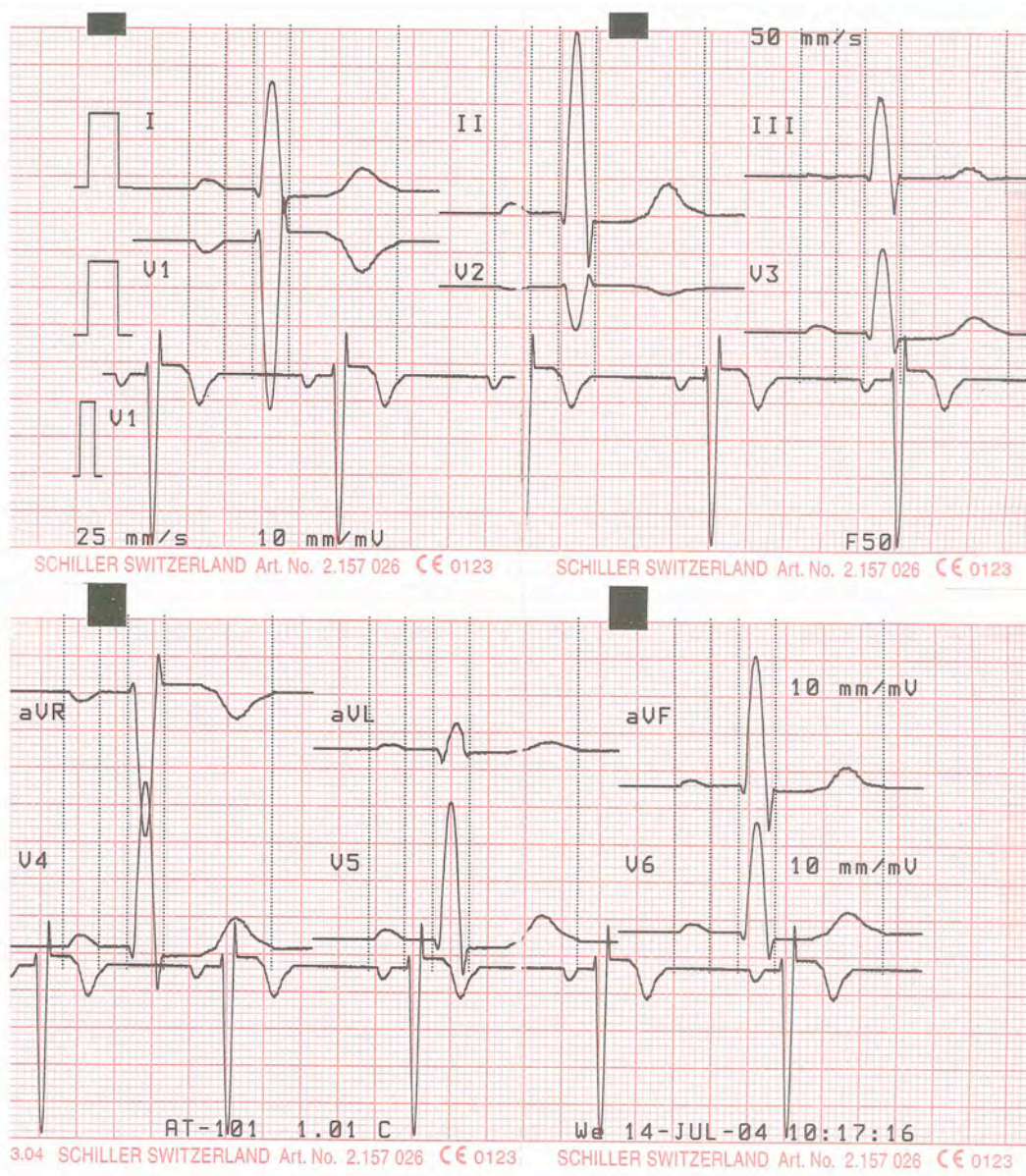
Fig. 5.5 ECG amplifier

ECG leads printout

This printout can be used on a transparency foil to compare your printout. Be sure that no Zoom is used for a print on a transparency foil.



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5.2.13 External printer test

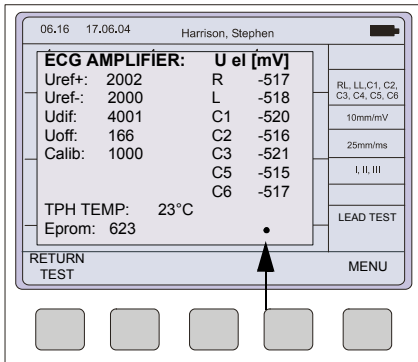

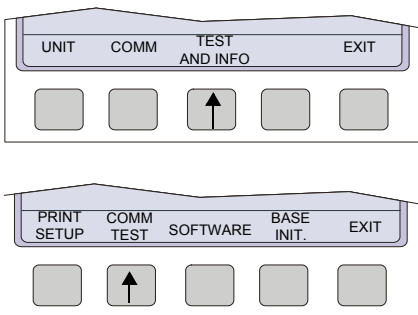


Fig. 5.6

1. Connect external printer at the parallel port.
2. Press  key. The external printer starts printing.
3. Press Stop.

If printer does not work press FN and Lead test. The following screen shows with a point in the right down corner that an external printer is detected.

5.2.14 Communication (RS-232) Test



This test uses a special test plug (DB9 Pin 2 and 3 bridged) to check transmission line and connector to ensure that the AT-101 transmission circuits are functioning.

1. Connect RS-232 loop test connector at the RS-232 port.
 2. Select MENU/SETUP/SYSTEM SETTINGS/TEST AND INFO/COMM TEST/UART TEST.
 3. Type R and T (receive and transmit)
- The screen shows hex characters when the serial port is ok.

5.3 Safety Tests

The safety test is carried out in accordance with the EN 60601-1, Clause 18 and 19. This test may only be carried out with a tester that fulfils the above mentioned norms and has been calibrated in accordance with ISO norms.

To carry out the test, follow the instructions of the manufacturers.

Documentation

Note the results or have them printed by the tester. Always include one copy of the results with the repair report. The original remains with the device and is given to the customer for his files.

5.3.1 Maximum values safety test

Ground Resistance: $\leq 0.2\Omega$

Voltage	Type BF		Type CF	
	normal condition	first error	normal condition	first error
Earth current general [mA]	0.5	1.0	0.5	0.5
Shell current [mA]	0.1	0.5	0.1	0.5
Patient current [mA]	0.1	0.5	0.01	0.05
Patient current [mA] (Mains voltage at signal entrance and exit)	--	--	--	--
Patient current [mA] (mains voltage at used part)	--	5.0	--	0.05
Patient independent current [mA]	0.01	0.05	0.01	0.05
Direct Alternating Current [mA]	0.1	0.5	0.01	0.05

5.4 Maintenance interval for the battery



Important

The battery is maintenance free during its normal life.

The battery should remain charged during storage. If the storage period exceeds three months, recharge the battery.

- during normal operation no maintenance necessary.
- If not used every 3 months.
- replace the battery approx. every 4 years (depending upon application) if the actual running time falls substantially under 1 hour.



Philips screwdriver 1

5.4.1 Charging the battery

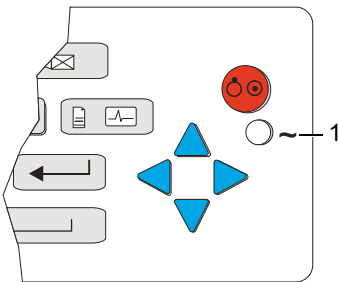


Important

A totally discharged battery requires approx. 7 hours to be 90% recharged.

It is possible to use the unit when the battery is being charged. However, when this is the case, the charging time of the battery will be substantially extended!

1. Connect the device to the mains but do not switch it on.
2. The LED for mains supply (1) is lit.
3. Charge the battery for at least 7 hours.



5.4.2 Testing battery

1. Connect ECG simulator.
2. Switch on the device (without connecting to the mains supply)
3. Select Menu SETUP/SYSTEM SETTING/ TEST AND INFO and enter following code: 032.

A full test print out will be executed. The device must run 4 hours when the battery was fully charged.

5.4.3 Replacing battery



1. Disconnecting the device from the mains.
2. Loosen the 6 Phillips screw from the back housing.
3. Remove the cover.
4. Take the battery (1) out and remove the cable.
5. Insert a new battery and connect the cable. Check the polarity.
6. Charge the battery. see section [4.1.1](#).

Fig. 5.7 Battery replacement

5.4.4 Battery disposal



- ▲ Danger of explosion! Battery may not be burned or disposed of domestic refuse.
- ▲ Danger of acid burns! Do not open the battery.



The battery is to be disposed of in municipally approved areas or sent back to SCHILLER AG.

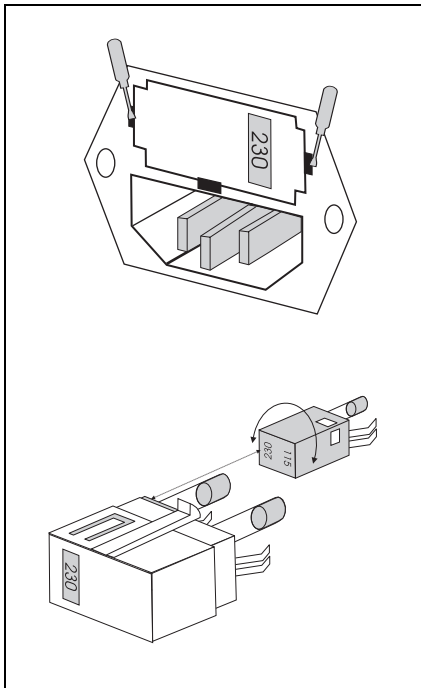
5.5 Changing the fuse and mains voltage



- ▲ The mains voltage may only be changed by qualified personnel.
- ▲ Before the fuse and mains voltage are changed, the device must be disconnected from the mains and remove the mains plug. See paragraph 3.1.4.
- ▲ The fuse may only be replaced by the indicated fuse type of the table below.

Table fuse types

Voltage range	Numbers	Fuse type
220 - 240 VAC	2	250 V / 200 mA (T = slow blow)
100 - 115 VAC	2	115 V / 315 mA (T = slow blow)



Changing the fuse

1. Disconnect the device from the mains and remove the mains plug. See paragraph 3.1.4.
2. Loosen the fuse inset using a screwdriver and remove it.
3. Replace existing fuses with the same type. See table above.
4. Re-insert the fuse inset.

Changing the mains voltage

1. Disconnect the device from the mains and remove the mains plug. See paragraph 3.1.4.
2. Loosen the fuse using a screwdriver and remove it.
3. Remove the grey inset, turn it by 180° and re-insert it.
4. Check the voltage indication in the window.
5. Replace both fuses. See table above.
6. Re-insert the fuse assembly.

Fig. 5.8 Fuse inset

5.6 Cleaning

5.6.1 Cleaning the Casing



- ▲ Switch the unit off before cleaning and disconnect the mains. Do not, under any circumstances, immerse the apparatus into a cleaning liquid or sterilise with hot water, steam, or air.

The casing of the AT-101 can be cleaned with a soft damp cloth on the surface only. Where necessary a domestic non-caustic cleaner can be used for grease and finger marks.

5.6.2 Cleaning the Patient Cable

The patient cable must not be exposed to excessive mechanical stress. Whenever disconnecting the leads, hold the plugs and not the cables. Store the leads in such a way as to prevent anyone stumbling over them or any damage being caused by the wheels of instrument trolleys.

The cable can be wiped with soapy water. Sterilization, if required, should be done with gas only and not with steam. To disinfect, wipe the cable with hospital standard disinfectant.

5.6.3 Cleaning the Thermal Print Head

If the printer is used a lot, a residue of ink from the grid on the paper can build up on the print head. This can cause the print quality to deteriorate. We recommend therefore that every month the print head is cleaned with alcohol as follows:

Extend the paper tray and remove paper. The thermal print head is found under the paper tray.

With a tissue dampened in alcohol, gently rub the print head to remove the ink residue. If the print head is badly soiled, the colour of the paper grid ink (i.e. red or green) will show on the tissue.

5.7 Printer

5.7.1 Replacing the Recording Paper

The recording paper must be replaced as soon as the end of the paper is indicated by a red stripe on the lower edge. After the indication first appears, there are about 8 pages left. However, we recommend that the paper be replaced immediately. If no paper is left, the printing process is interrupted and a warning is given on the screen. To replace the paper proceed as follows:



1. Press the locking catch (1) to the right. Open the printer door opens upward.
2. Remove any remaining paper from the paper tray.



3. Place the beginning of the paper over the black paper roller.
4. Close the cover. Be sure that the paper lies exactly between the rails.
5. Press the STOP key to transport the paper to the start position.



STOP

SCHILLER can only guarantee perfect printouts when SCHILLER original chart paper or chart paper of the same quality is used.

5.7.2 Thermal Paper Handling

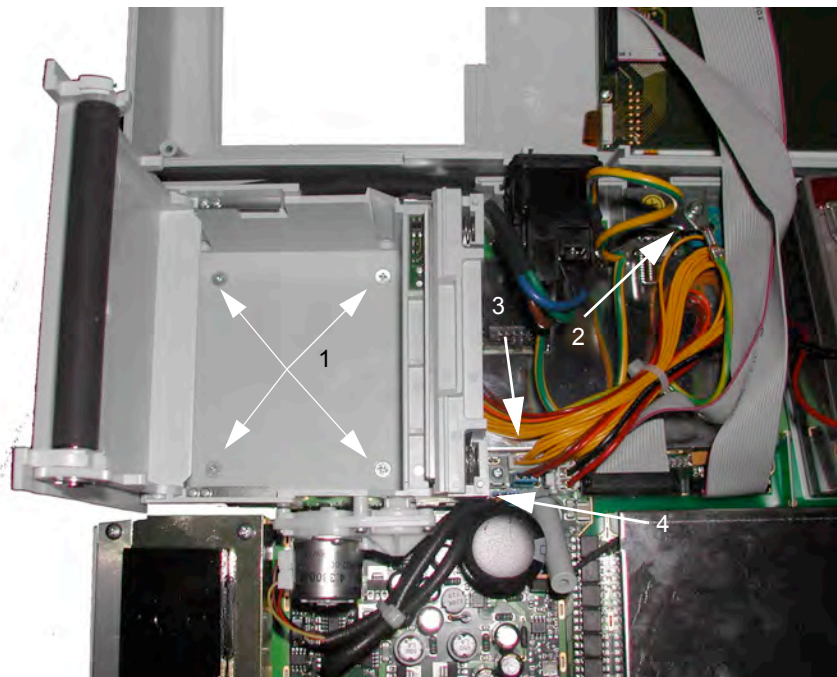
The thermal paper used in the AT-101 requires slightly different handling to normal paper as it can react with chemicals and to heat. However, when the following points are remembered, the paper will give reliable results:

The following points apply to both storage, and when archiving the results.

1. Before use, keep the paper in its original cardboard cover. Do not remove the cardboard cover until the paper is to be used.
2. Store in a cool, dark and dry area.
3. Do not store near chemicals e.g. sterilisation liquids.
4. In particular do not store in a plastic cover.
5. Certain glues can react with the paper - do not attach the printout onto a mounting sheet with glue.

5.7.3 Replacing Printer

1. Disconnecting device from the mains.
2. Loosen the 6 Phillips screw from the back housing.
3. Remove the cover.
4. Open the Printer and remove the paper.
5. Loosen the four Phillips screws (1).
6. Loosen the screw for the ground cable
7. Unplug Printer cable 3 and 4.
8. Replace printer.



5.8 Fault-Finding

Error	Cause	Remedy
Unit does not switch on, Blank Screen	• No mains supply, Green mains indicator off	→ Check mains supply
	• Contrast wrong adjusted	→ Check contrast. Press the function key (FN) and then the UP/DOWN cursors keys to change the contrast. → Press the OFF key. Wait a few seconds and switch on again.
	• Mains supply ok, but the screen is still not lit	→ If the screen is still not lit: Call your local SCHILLER representative.
QRS traces overlap	• Wrong settings	→ Change sensitivity setting → Ensure that the automatic sensitivity reduction is not switched off. → Reset signals to baseline - press the 1mV key
	• Bad electrode	→ Check electrode contact - Replace electrodes → If traces still overlap: Call your local SCHILLER representative. Note: Some patients have very high amplitudes and even on the lowest sensitivity settings, the QRS traces can overlap.
'Noisy' traces	• Bad electrode	→ Check electrode contact → Re-apply electrodes
	• Patient not relaxed	→ Ensure that the patient is relaxed and warm
	• Wrong setting	→ Check all filter settings. → Activate Myogram filter - change cutoff frequency
		→ Ensure mains filter is correct for mains supply
		→ If the trace is still 'noisy': Call your local SCHILLER representative.
No printout obtained after an auto mode recording	• No paper	→ Ensure that paper is loaded.
	• Wrong settings	→ Check Settings - ensure that at least one item is selected for print after an auto ECG is recorded → If the printer still doesn't work: Call your local SCHILLER representative.
Printout fades or is not clear	• Old paper inserted	→ Ensure that fresh SCHILLER paper is installed. → Note that the thermal paper used for the AT-101 is heat and light sensitive. If it is not stored in its original seal, stored in high temperatures or is simply old, print quality can deteriorate.
	• Wrong inserted paper	→ Ensure that the paper has been installed correctly with the paper mark at the top.
	• Dirty print head	→ Over a period of time, the printing ink from the grid on the paper can form a film on the thermal print head. Clean the thermal print head with a clean cloth as described previously. → If the problem persists call your local SCHILLER representative.
No printout of interpretation statement or measurements	• Wrong setting	→ Check that the interpretation and measurement options are enabled for the printout.
No key response, LCD locked	• Software hang up	→ Switch off, and switch on again after a few seconds. If the unit is still not working call your local SCHILLER representative.

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5.8.1 Accessories and Disposables



- ▲ Always use SCHILLER replacement parts and disposables, or products approved by SCHILLER. Failure to do so may endanger life and invalidate the guarantee.

Your local representative stocks all the disposables and accessories available for the AT-101. A full list of all SCHILLER representatives can be found on the SCHILLER website (www.schiller.ch). In case of difficulty contact our head office. Our staff will be pleased to help process your order or to provide any details for all SCHILLER products.

6 Technical Data

6.1 System

Dimensions	290x 198 x 76 mm, approx. 2.6 kg
Built-in monitor	76 x 57 mm effective display area, 320 x 240 dots resolution
Power supply	
Mains Voltage	• 220 - 240 V (nominal), 50 / 60 Hz; 110 - 115 V (nominal), 50 / 60 Hz;
Power consumption	• Max. 28VA
Battery	• Operation with built-in rechargeable battery
Battery	Lead acid 12 V
Capacity	• 3 hours normal use (every 10 min printout of 10 pages),
Battery Life	• 6 hours Standby
Recharging time	• Under normal operating conditions, 4 years
	• 90 %: approx. 7 hours, 100 %: approx. 15 hours
Line frequency filter	Distortion-free suppression of superimposed 50 or 60 Hz sinusoidal interferences by means of adaptive digital filtering
Printer	High-resolution thermal head printer, 8 dots/mm (amplitude axis), 40 dots/mm (time axis) @ 25 mm/s
Frequency range	• 0.05 ... 150 Hz (IEC/AHA)
Chart paper	• Thermo-reactive, Z-folded, 72 mm wide
Interfaces	RS-232 interface for data transmission to PC (SEMA-200) and external modem connection; parallel port for external printer
Memory (option)	Storage for up to 40 ECG recordings
Environmental conditions	
Operating temperature,	• 10 ... 40 °C
Storage temperature,	• -10 ... 50 °C
Relative humidity	• 25 ... 95 % (no condensation)
Pressure during operation	• 700 ... 1060 hPa

6.2 Technical Data for ECG

Patient input circuit	Fully floating and isolated, defibrillation-protected (only with original SCHILLER patient cable)
Leads	<ul style="list-style-type: none">• 12 simultaneous leads• Standard• Cabrera
Monitor display	
Leads	<ul style="list-style-type: none">• 3-channel display of the selected leads<ul style="list-style-type: none">– selectable speed of 25, 50 mm/s– selectable amplitude 5, 10, 20 mm/mV
Status	<ul style="list-style-type: none">• Filter status (on/off)• Insufficient electrode contact• Heart Frequency, HF• Date and Time
ECG Printout	
Chart print-out speed	<ul style="list-style-type: none">• 5/10/25/50 mm/s (manual print)
Sensitivities	<ul style="list-style-type: none">• 5/10/20 mm/ms, either automatically adjusted or manually selected
Recording track	<ul style="list-style-type: none">• 3-channel presentation, optimal positioning on a width of 72 mm, automatic base-line adjustment
Automatic lead programs	<ul style="list-style-type: none">• 3/12-channel presentations of 12 simultaneously recorded standard leads Numerous print-out formats can be selected
Data record	<ul style="list-style-type: none">• Patient data (name, age, height, weight, BP), user ID• Listing of all ECG recording conditions (date, time, filter)
With optional interpretation (C) program	<ul style="list-style-type: none">• ECG measurements results (intervals, amplitudes, electrical axes)• average complexes with optional measurement reference markings• guidance on interpreting adult and paediatric ECG's
Filter	
Myogram filter (muscle tremor filter)	25 Hz or 35 Hz, can be switched on/off
ECG amplifier	Simultaneous recording of all 9 active electrode signals (= 12 leads)
Sampling frequency	<ul style="list-style-type: none">• 1000 Hz
Resolution	<ul style="list-style-type: none">• 5 μV / 12 bit
Pacemaker detection	<ul style="list-style-type: none">• $\geq \pm 2$ mV / pulse widths ≥ 0.1 ms
Frequency range	<ul style="list-style-type: none">• 0.05 ... 150 Hz (IEC/AHA)
Measurement range	<ul style="list-style-type: none">• dynamic ± 10 mV, DC ± 300 mV
CMRR	<ul style="list-style-type: none">• > 100 dB
Input Impedance	<ul style="list-style-type: none">• 100 MΩ
Defibrillation protection	<ul style="list-style-type: none">• 5000 VDC

6.3 Safety Standards

Safety standard	IEC/EN 60601-1 IEC/EN 60601-2-25
EMC	IEC/EN 60601-1-2
Protection class	I according to IEC/EN 60601-1 (with internal power supply)
Conformity/Classification	CE/IIa according Directive 93/42/EEC
Protection	This device is not designed for outdoor use (IP 20)

7 Drawing and spare parts

7.1 Drawings Printer

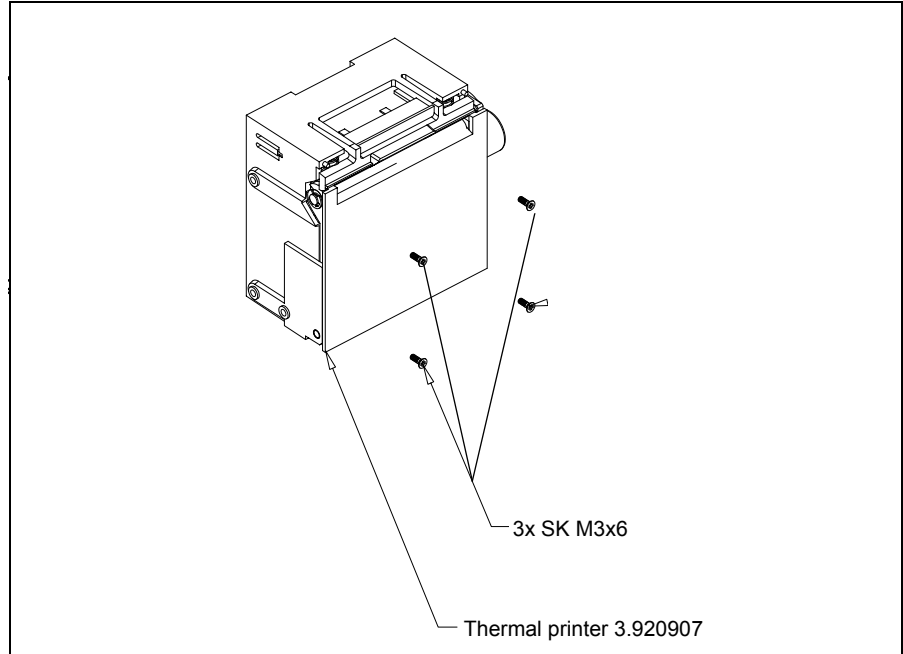


Fig. 7.1 Drawing printer

7.1.1 Flap and Drive roll

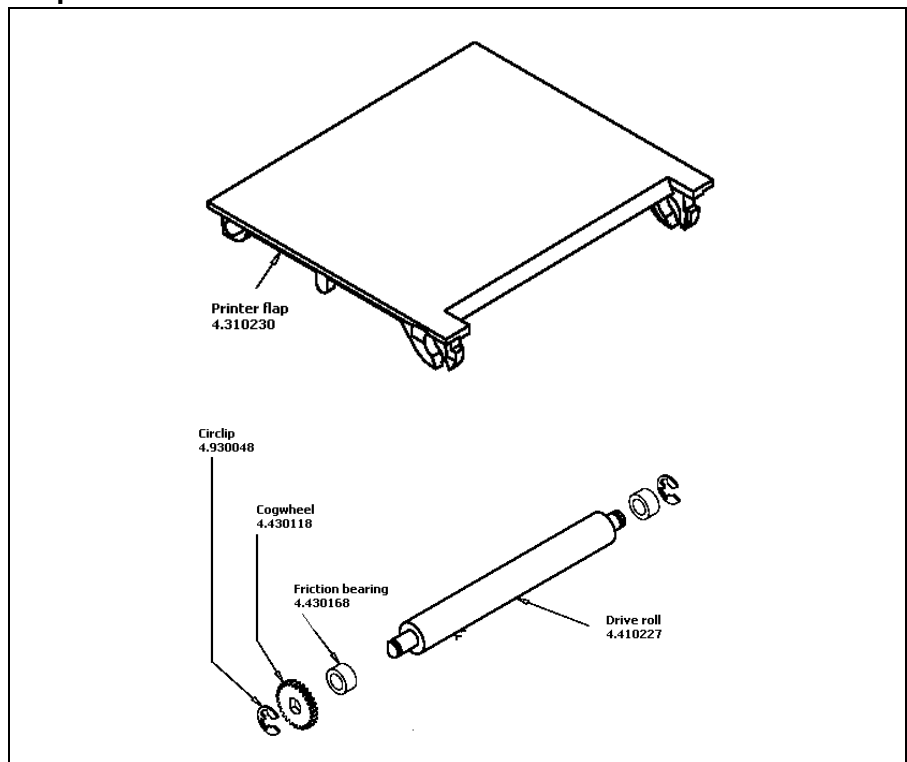
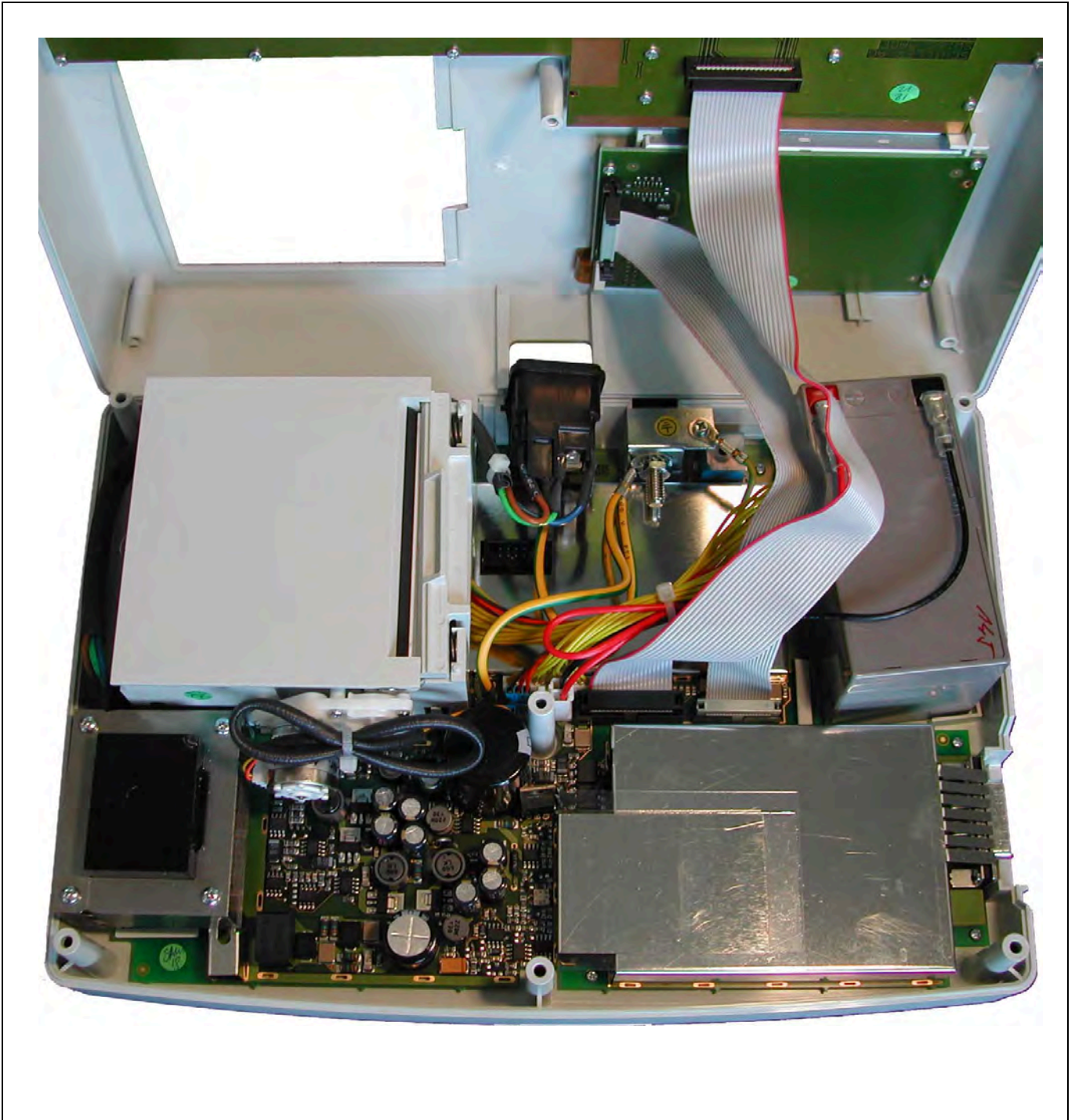


Fig. 7.2 Drawing flap and drive roll

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7.1.2 AT-101 pictures



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Fig. 7.3 AT-101 open top view

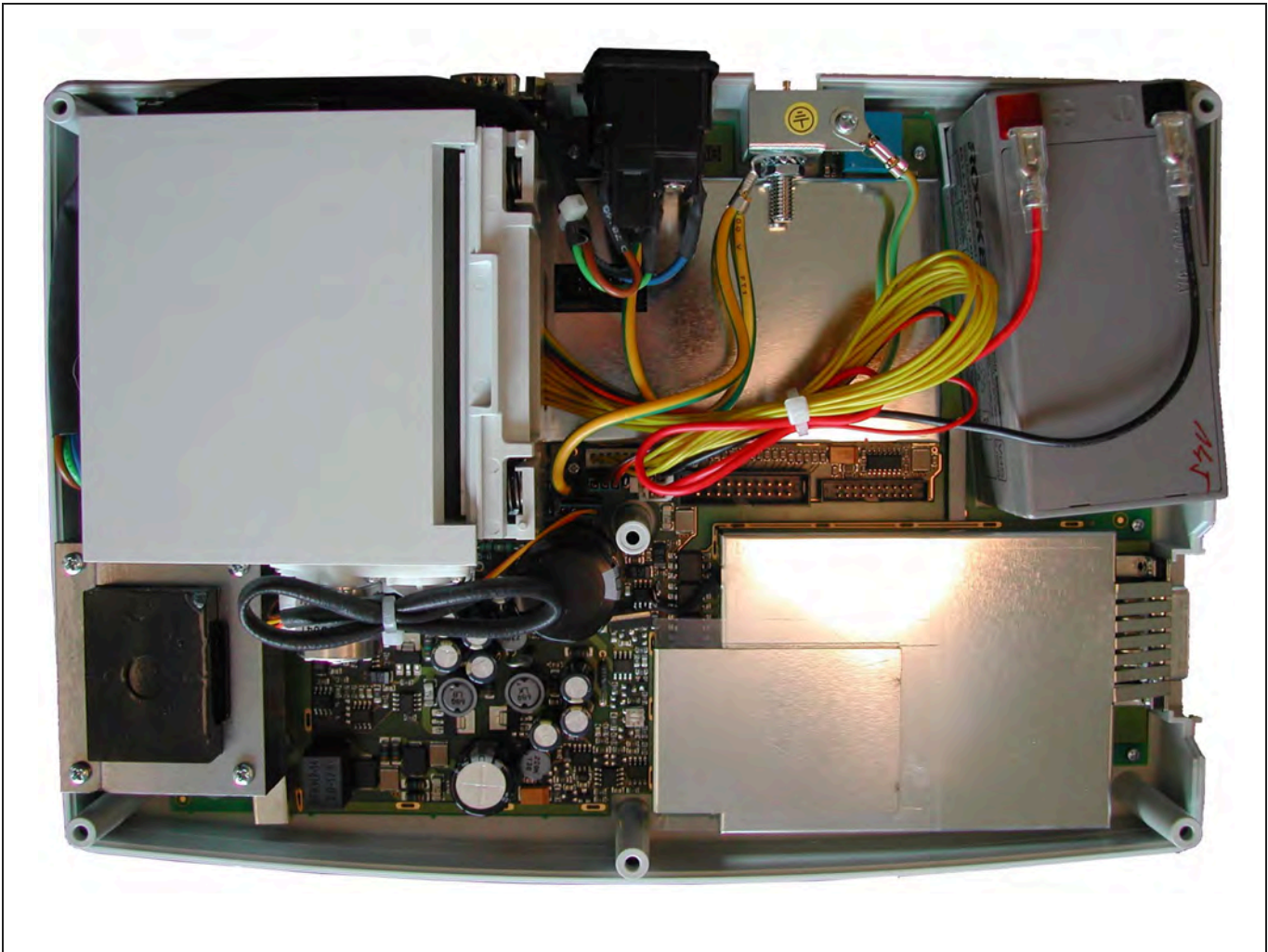
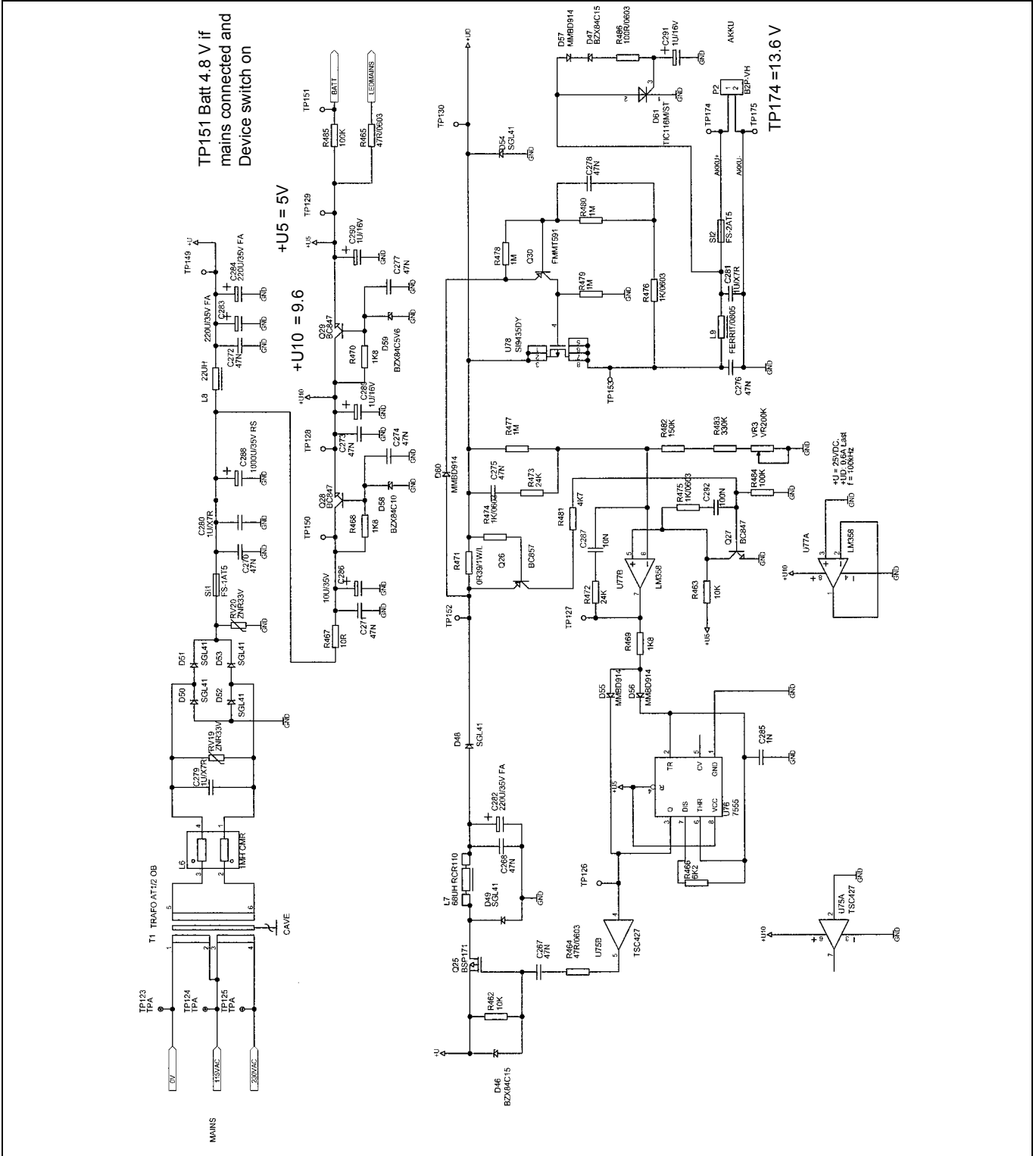


Fig. 7.4 Detail cabling

7.2 Electrical drawing

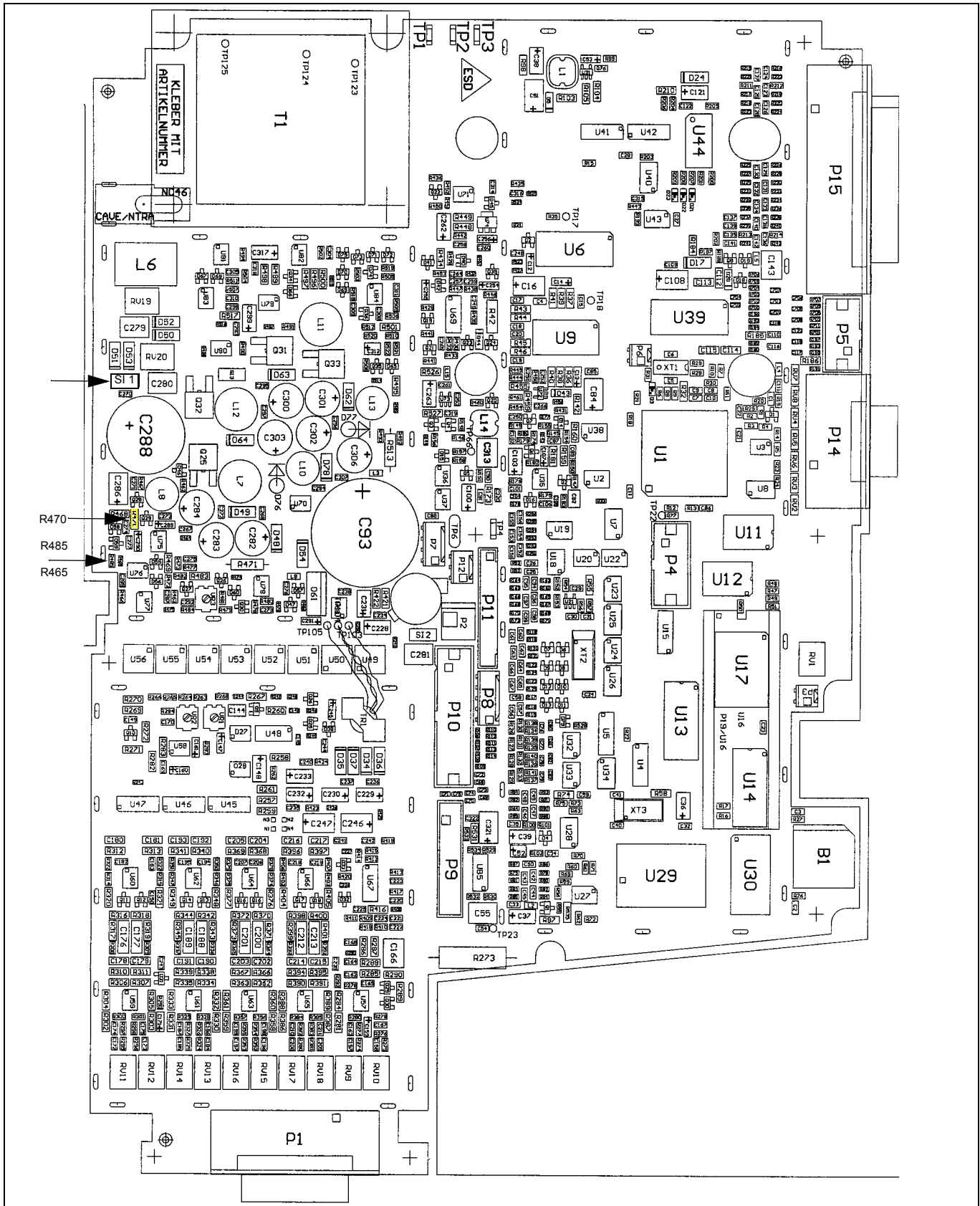
The electrical drawing are confidential. Therefore just the most important drawing or parts of drawing are printed here.

7.2.1 Power supply



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7.2.2 Component layout



8 Appendix

8.1 Checklist

Name of tester:		Visa:	
Device serial number:		Software Version:	
Customer:		Date:	

Reference/Testpoints	OK	False	Remark
5.2.1 Internal Sight Control page 34			
1. Plugs are properly in the socket and secured			
2. All protective cable (green/yellow) are properly laid out and securely connected to one the earth point (potential equalisation).			
3. All Cables connection between the individual printer boards are not crushed anywhere or lying on sharp parts (i.e. protective shields). If cables have to be lead passed a sharp part, it is important that they are protected by a special shield			
4. Isolation foils and shields are built in correctly and are certainly not left out or forgotten (see explosion drawings)			
5. Check that no loose parts are inside the device by tipping the device, or turning it upside down			
5.2.2 External Sight Control page 34			
1. Voltage selector is set correctly			
2. Fuses according table (see page 45)			
3. Safety labels are on the device and are readable			
4. Mechanical condition of the device allows a further safe operation (cracks in the shell, mains cable, etc.).			
5. there is no soiling which could hamper the safety of the device.			
5.2.3 Mains indicator LED test page 35			
1. The mains indicator lamp (6) is always lit when the unit is connected to the mains supply.			
2. The relevant symbol is displayed on the LCD (7).			
3. The mains indicator lamp (6) switches off and the symbol battery is displayed on the LCD (7).			
5.2.4 Power Supply test page 35			
1. Unloaded current (device switched off) 35...70 mA			
2. Operating current (device switched on) 45...85 mA			
5.2.5 Keyboard test page 35			
1. Check the keyboard for mechanical damage. If any can be seen, the keyboard is to be replaced.			
2. Check all function keys for their proper operation. An acoustic confirmation appears whenever a function key is pressed.			
5.2.6 LCD Screen test page 35			
1. The contrast has to be variable from very dark to very light.			
2. Visually check the screen for spots, or black fields. If such appear, the LCD has to be replaced. The LCD has to be the same shade everywhere. If one side is darker, the background lighting should be checked.			

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Reference/Testpoints	OK	False	Remark
3. The mains indicator lamp (6) switches off and the symbol battery is displayed on the LCD (7).			
5.2.7 Paper Feed page 36			
1. The paper has to stop exactly at the perforation. If this is not the case, control the paper mark comparison.			
5.2.8 Printer quality test page 36			
1. Check the blackness for regularity and good readability on the complete print width.			
2. Check on the 25 mm/s printout if the space between 2 R peaks according to the paper grids. The space should be 25 mm and may not show a difference of more than ± 0.5 mm.			
5.2.9 Printing Speed page 36			
1. Check on the 25 mm/s printout if the space between 2 R peaks according to the paper grids. The space should be 25 mm and may not show a difference of more than ± 0.5 mm.			HR is set to 60
5.2.10 Parallelism test page 37			
1. All calibration impulses should be lined up vertically and exactly below one another.			
2. The maximum deviation may not be more than ± 0.5 square. If the values are outside this tolerance, the mechanical adjustment of the print head has to be corrected.			
5.2.11 ECG amplifier page 37			
1. Check the amplitude height of the calibration impulse according to the paper grid. It should be 20 mm ± 0.5 square.			
5.2.12 ECG lead and patient cable test page 38			
1. all leads (1) are blinking			
2. Uel for all leads is -350 to -550 mV			
3. all leads stops blinking			
4. Uel for all leads is -15 ...+15 mV			
5. Udif = 3985 ...4015 mV			
6. TPH = 18 ...30 °C			
7. Check amplitude and polarity according printouts			
5.2.13 External printer test page 41			
1. all leads (1) are blinking			
2. Uel for all leads is -350 to -550 mV			
3. all leads stops blinking			
4. Uel for all leads is -15 ...+15 mV			
5. Udif = 3985 ...4015 mV			
6. TPH = 18 ...30 °C			
7. Check amplitude and polarity according printouts			
5.2.14 Communication (RS-232) Test page 41			
1. The screen shows hex characters when the serial port is ok.			
5.3 Safety Tests page 42			
1. The safety test is carried out in accordance with the EN 60601-1, Clause 18 and 19. This test may only be carried out with a tester that fulfils the above mentioned norms and has been calibrated in accordance with ISO norms.			Add protocol to the checklist

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